



# Chapter 4

# DIRECTIONAL DRILLING



# Introduction

Directional drilling is the art and science involving the intentional deflection of a wellbore in a specific direction in order to reach a predetermined objective below the surface of the earth.



# Introduction

At one time it was thought that all wells were vertical

Methods to measure deviation were developed in the 1920's (initially acid bottle)

Directional drilling developed after 1929 when new survey instruments were available (inclination and direction)



# Introduction

The first controlled directionally drilled well was drilled in the Huntington Beach Field in 1930 to tap offshore reserves from land locations.

Directional drilling became more widely accepted after a relief well was drilled near Conroe, Texas in 1934.





# Introduction

Today, directional drilling is an integral part of the petroleum industry.

It enables oil companies to produce reserves that would not be possible without directional drilling.



# Introduction

- Sidetracks
- Multiple sidetracks
- Spacing considerations
- Multiple wells from single structure or pad
- Inaccessible surface location

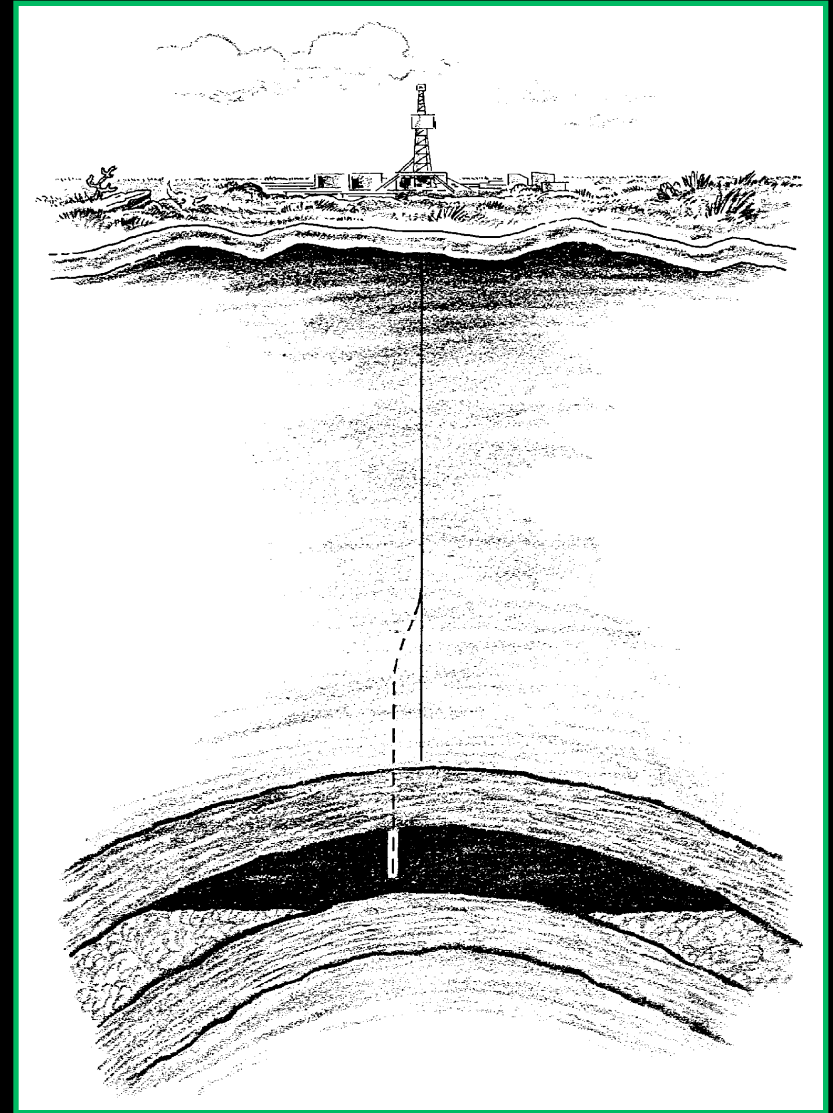


# Introduction

- Drilling around salt domes
- Steeply dipped sands
- Fault drilling
- Relief well drilling
- Horizontal wells

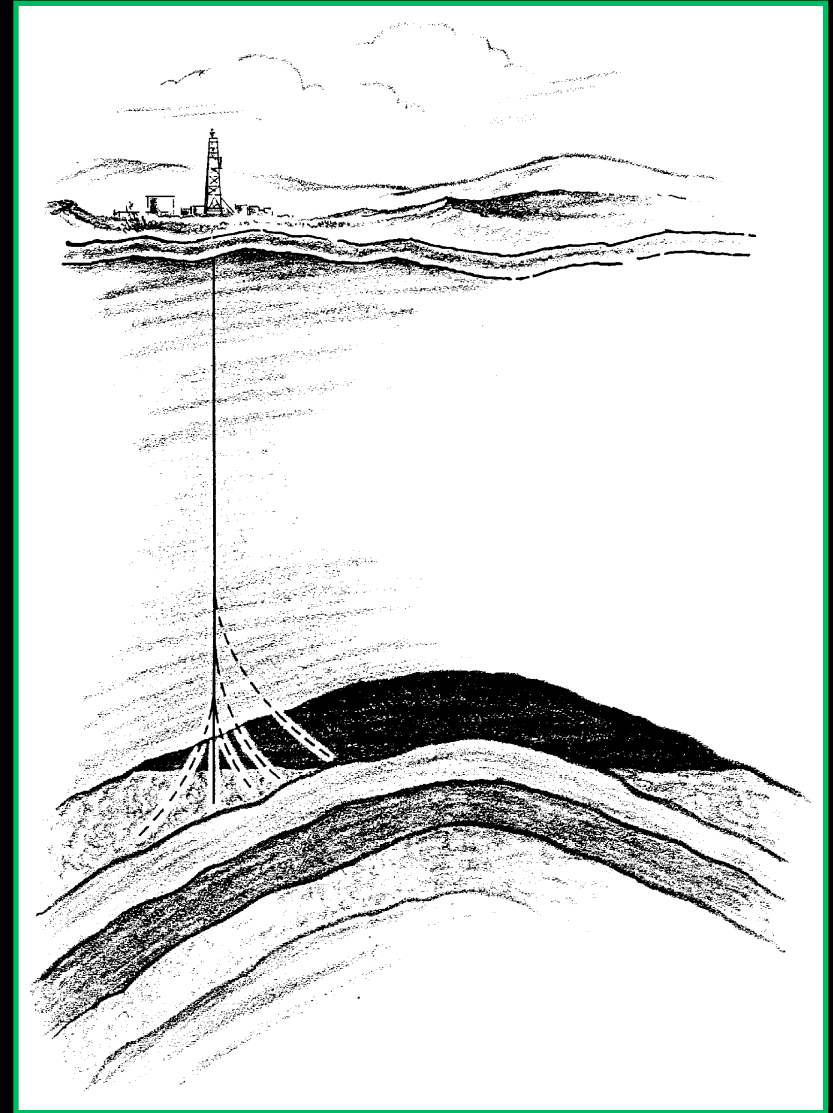
# Introduction

One of the primary uses of directional drilling was to sidetrack a well even if it was to go around a stuck BHA



# Introduction

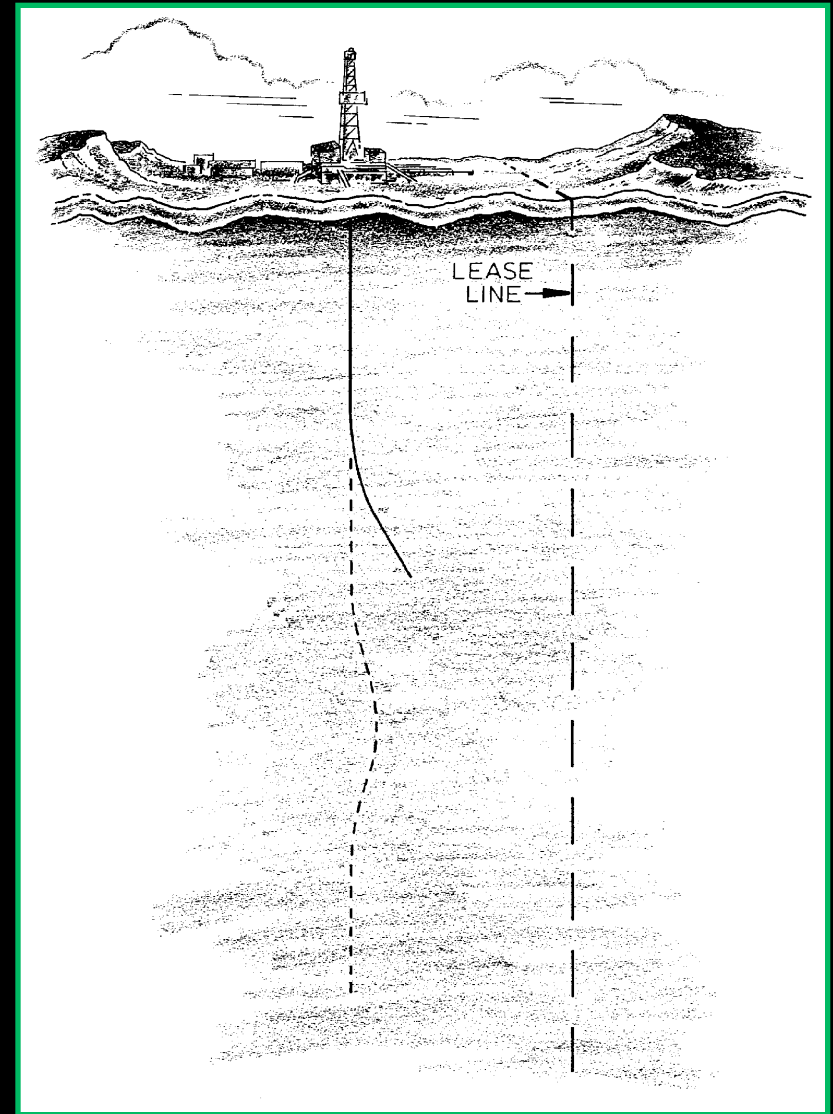
Sometimes multiple sidetracks are used to better understand geology or to place the wellbore in a more favorable portion of the reservoir



# Introduction

Straight hole drilling is a special application of directional drilling

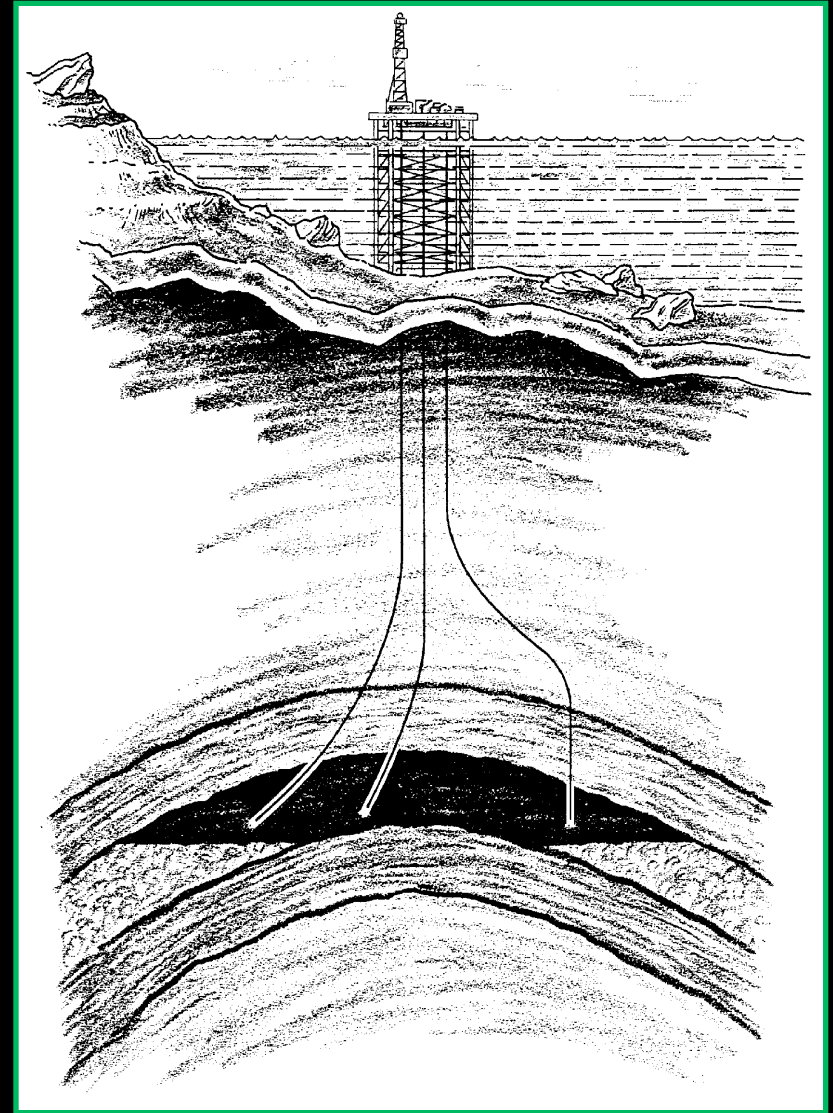
- To keep from crossing lease lines
- To stay within the specifications of a drilling contract
- To stay within the well spacing requirements of a developed field



# Introduction

Drilling multiple wells from a single structure or pad

Most offshore development would not be possible without directional drilling

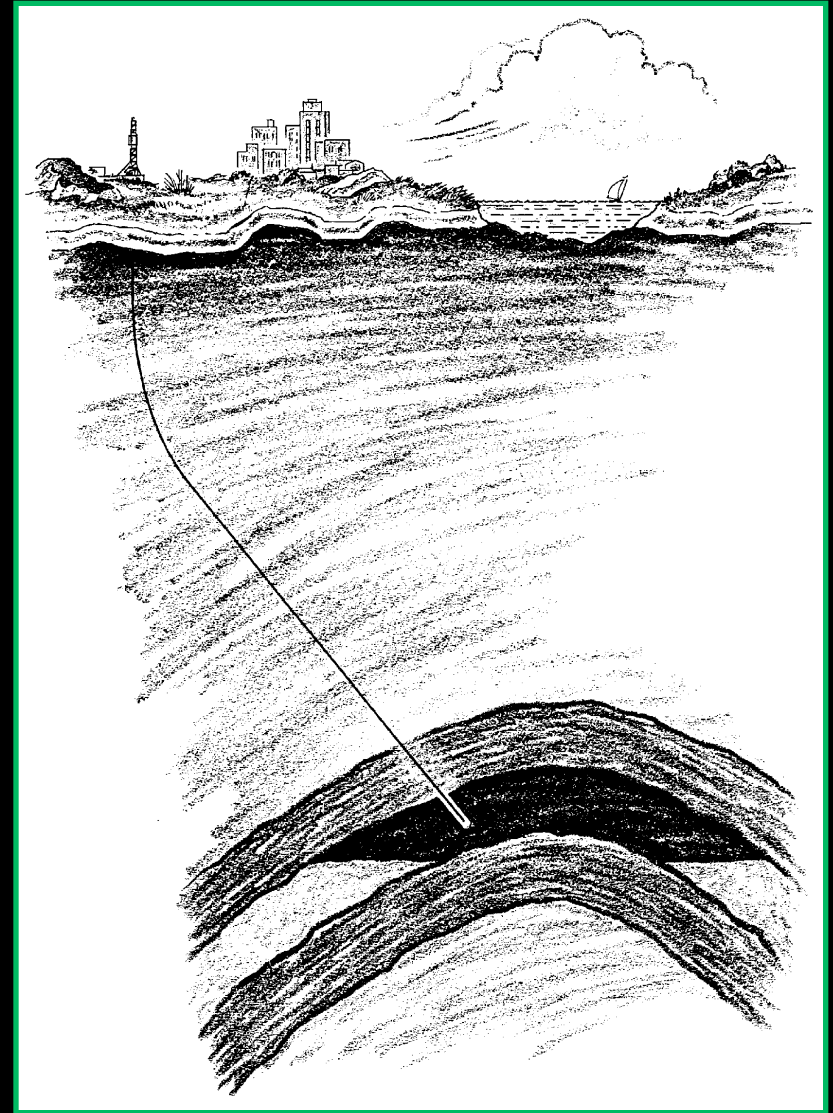




# Introduction

Inaccessible surface  
location

Drilling in towns,  
from land to  
offshore and under  
production facilities



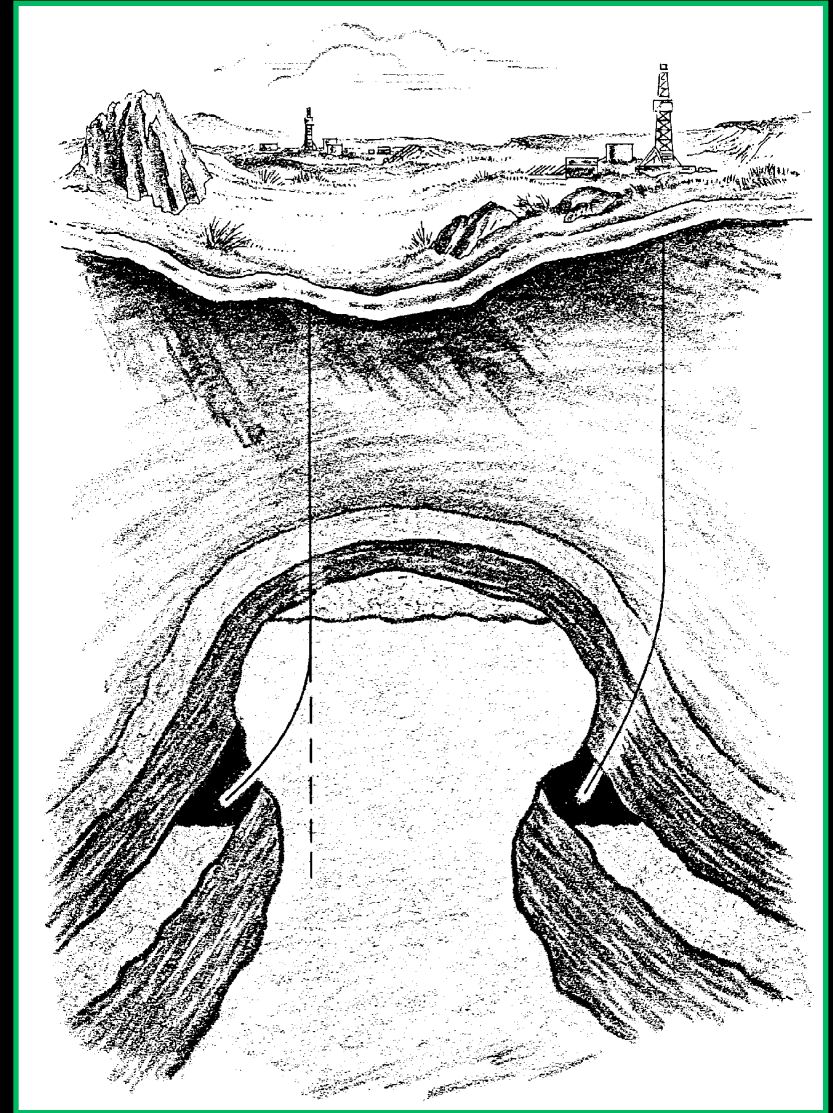




# Introduction

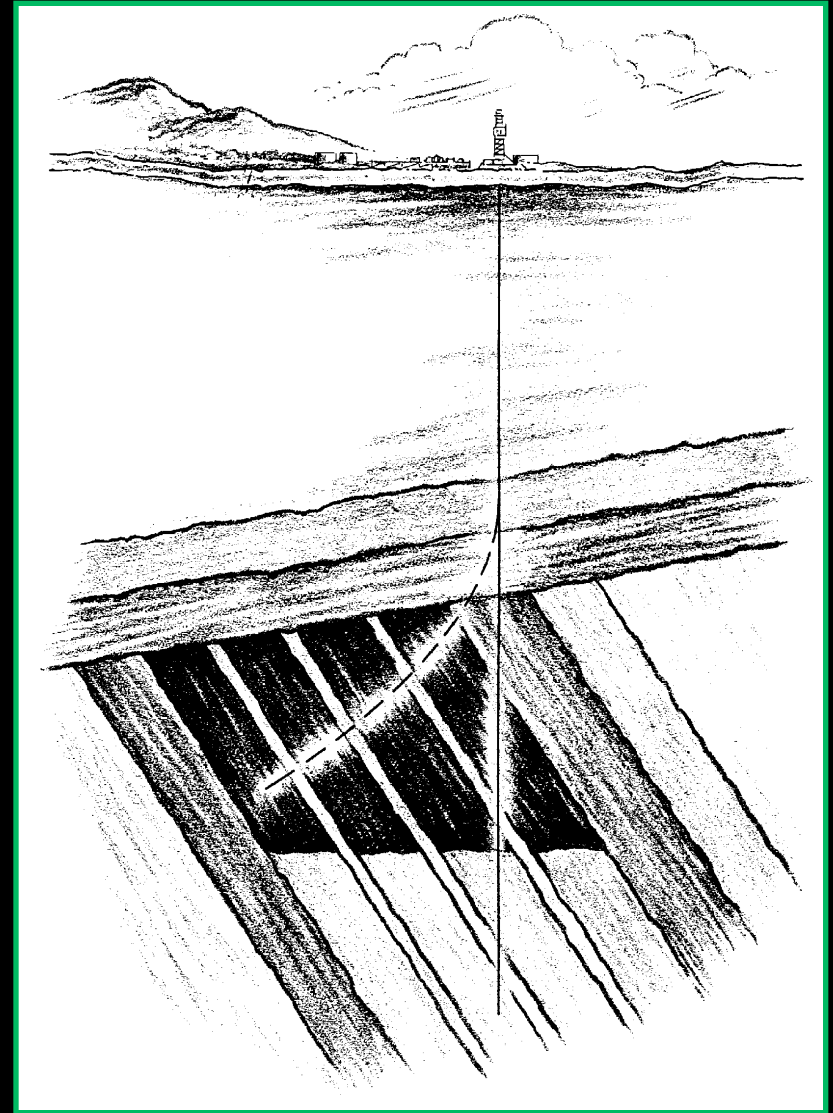
Drilling around salt domes

Salt can cause significant drilling problems and directional drilling can be used to drill under the overhanging cap



# Introduction

Steeply dipping sands can be drilled with a single wellbore

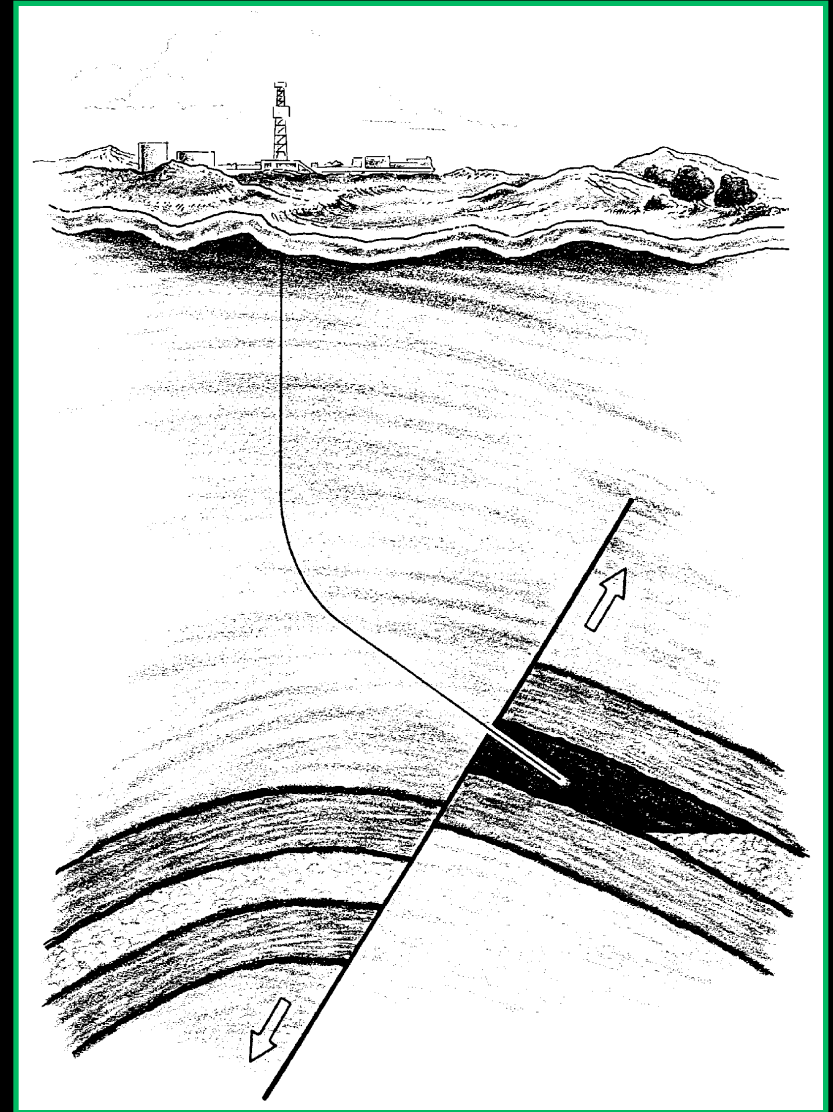


# Introduction

Fault drilling

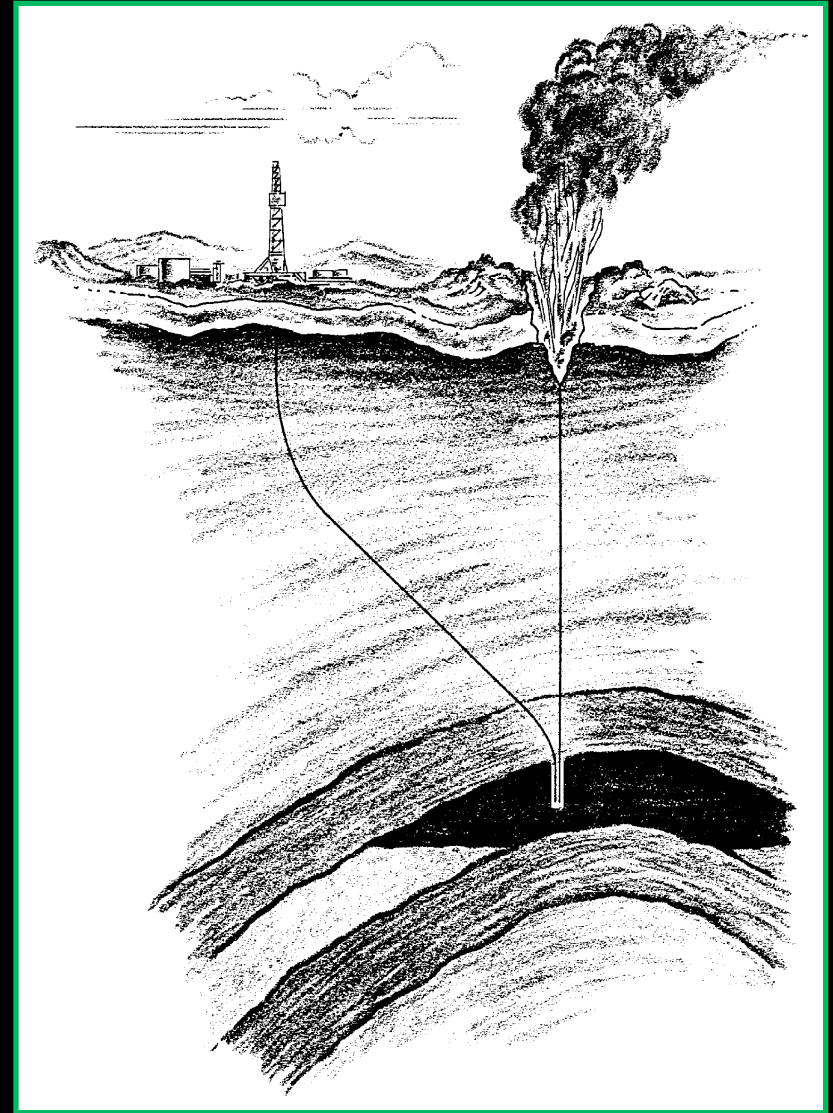
In hard rock,  
deviation can be a  
problem

Sometimes the bit  
can track a fault  
Drilling at a higher  
incident angle  
minimizes the  
potential for  
deflection of the bit



# Introduction

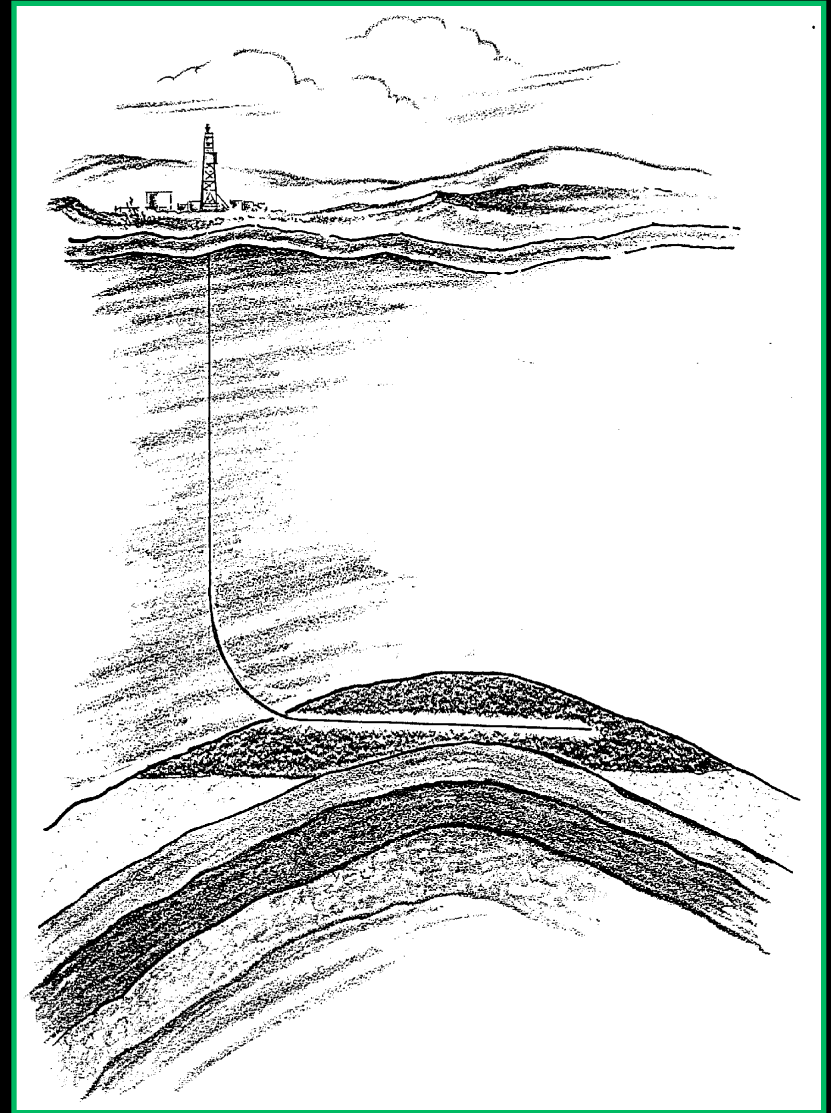
Relief well drilling  
Directional drilling  
into the blowout  
when the surface  
location is no longer  
accessible  
Very small target  
and takes  
specialized  
equipment





# Introduction

Horizontal drilling  
Increasing exposure  
of the reservoir to  
increase  
productivity

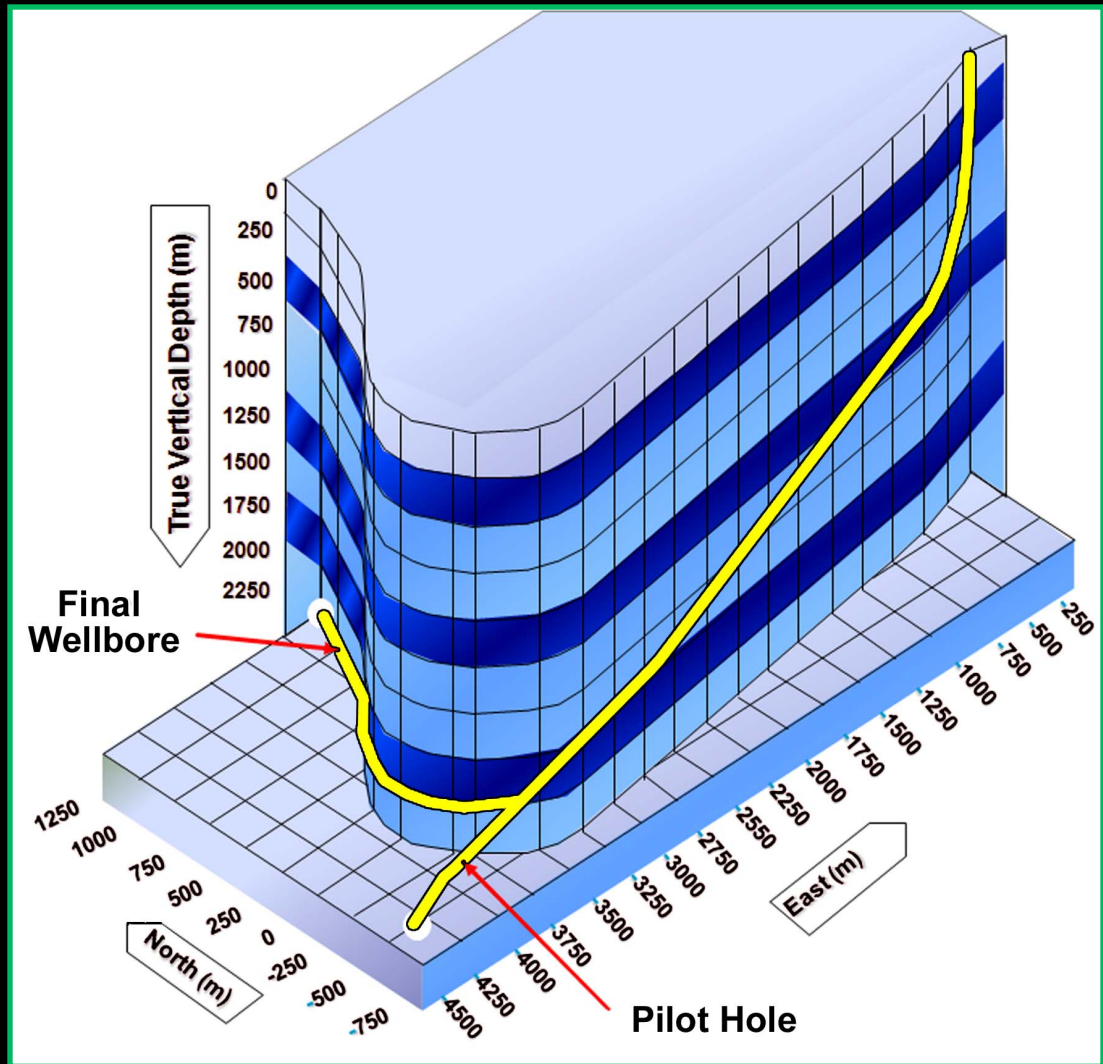




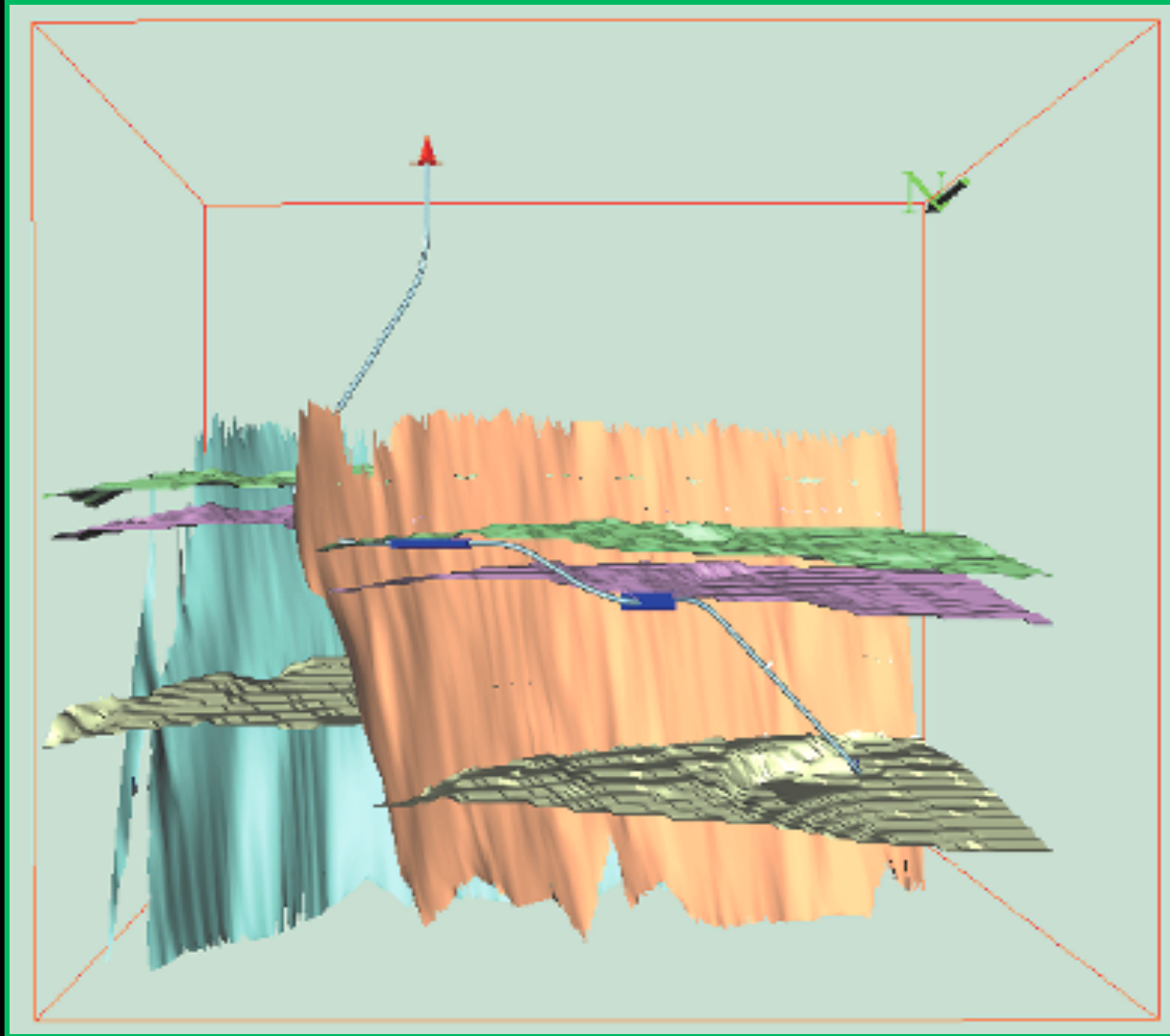
# “Designer” Well

ERD Wells  
with  
significant  
azimuth  
change(s)

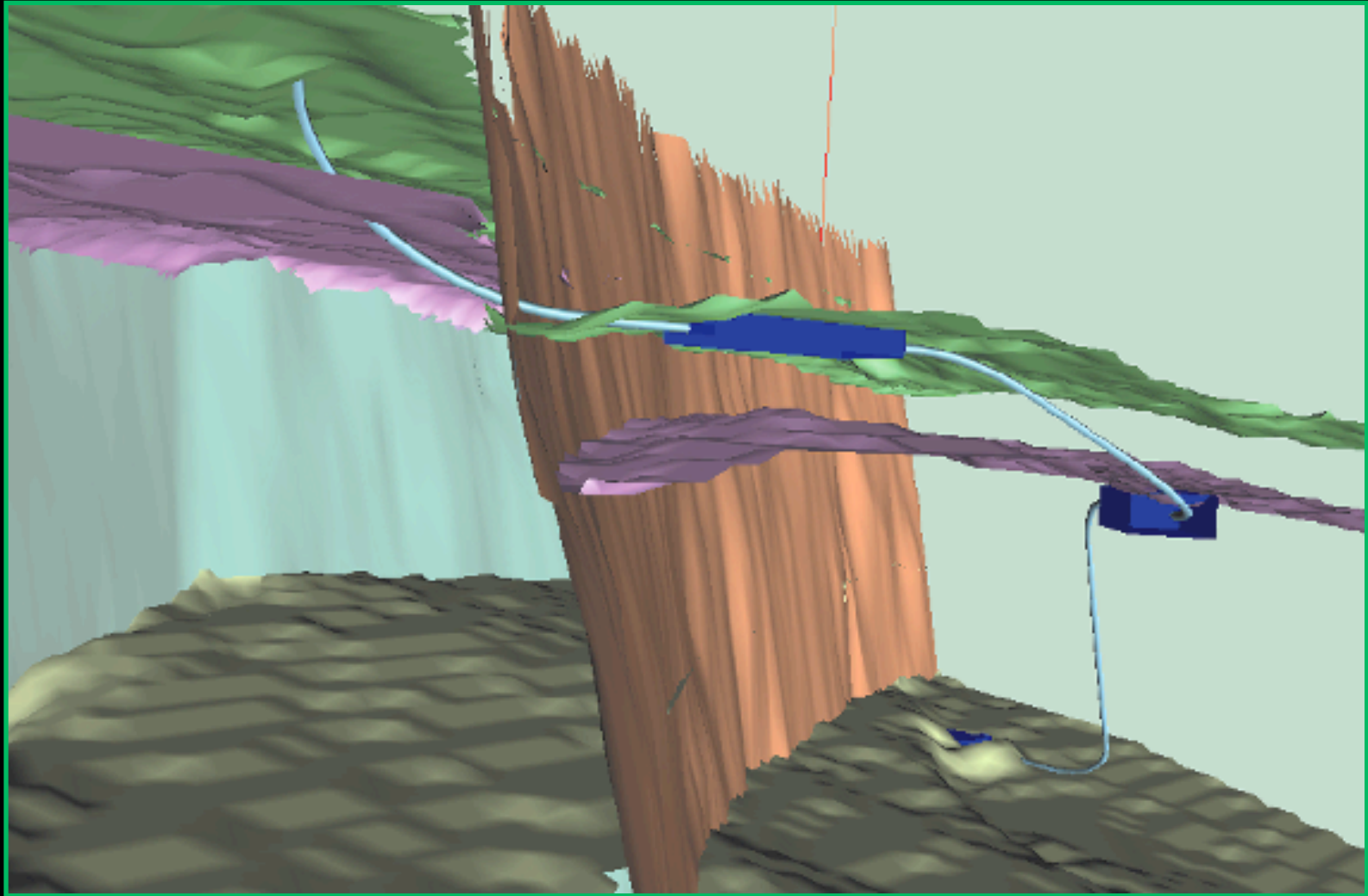
Highly  
engineered  
well plan  
required



# Introduction



# Introduction





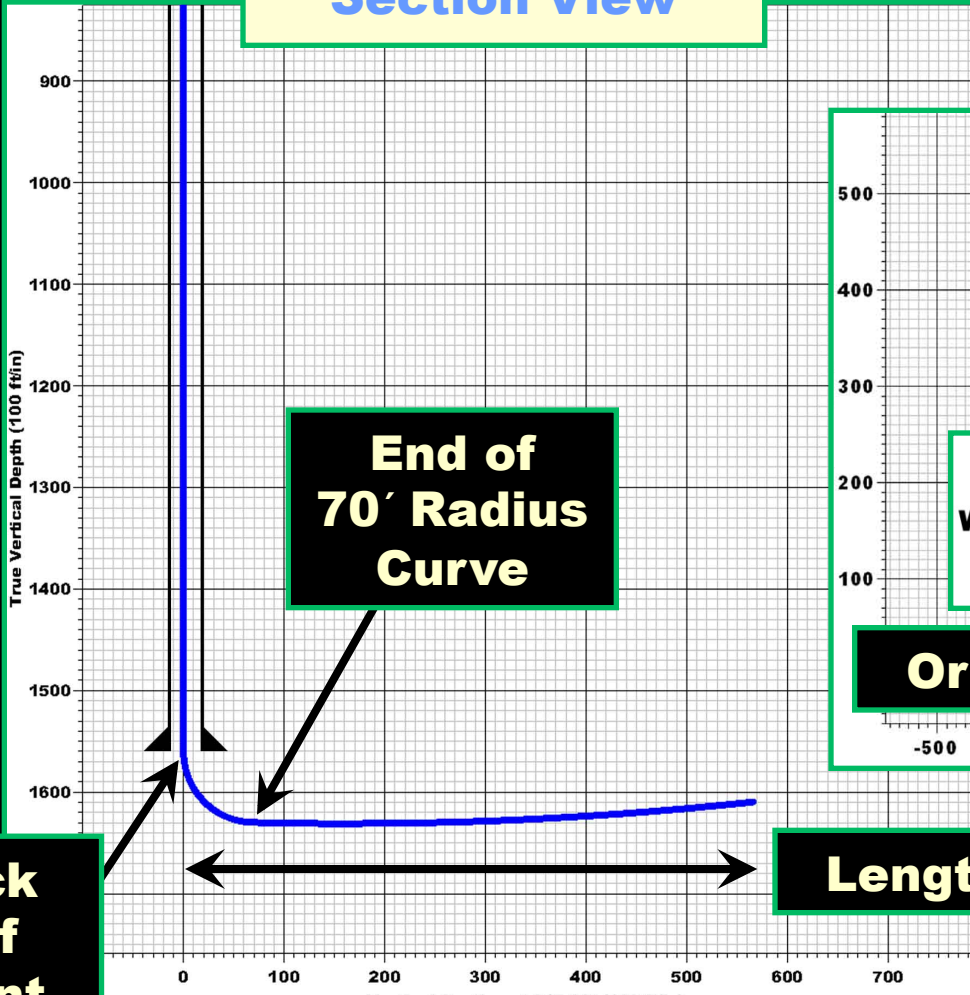
# You did what??????



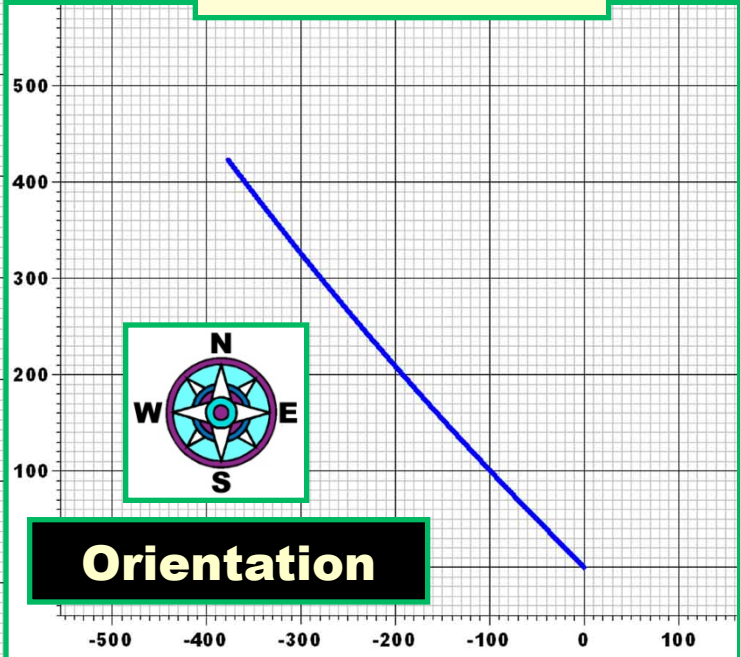


# Survey Definitions

**Section View**



**Plan View**



**Kick Off Point**

**End of 70' Radius Curve**

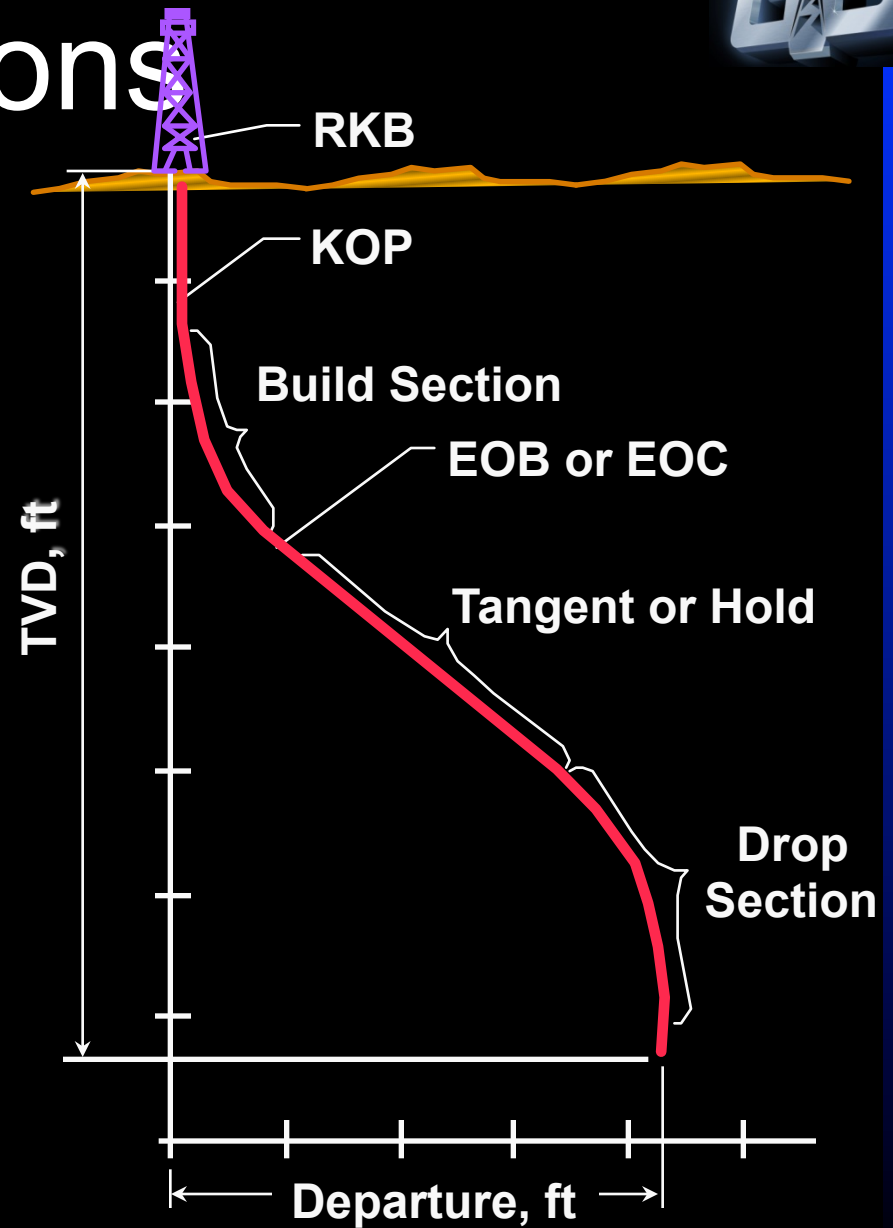
**Orientation**

**Length**



# Survey Definitions

Common terminology for a directional profile





# Survey Instruments

Survey instruments are used to measure the azimuth and inclination of the well.

Azimuth

Inclination



# Survey Instruments

Magnetic surveys use the earth's magnetic field to determine the azimuth of the wellbore.

The magnetic north pole is not the same as the geographical north pole.



# Survey Instruments

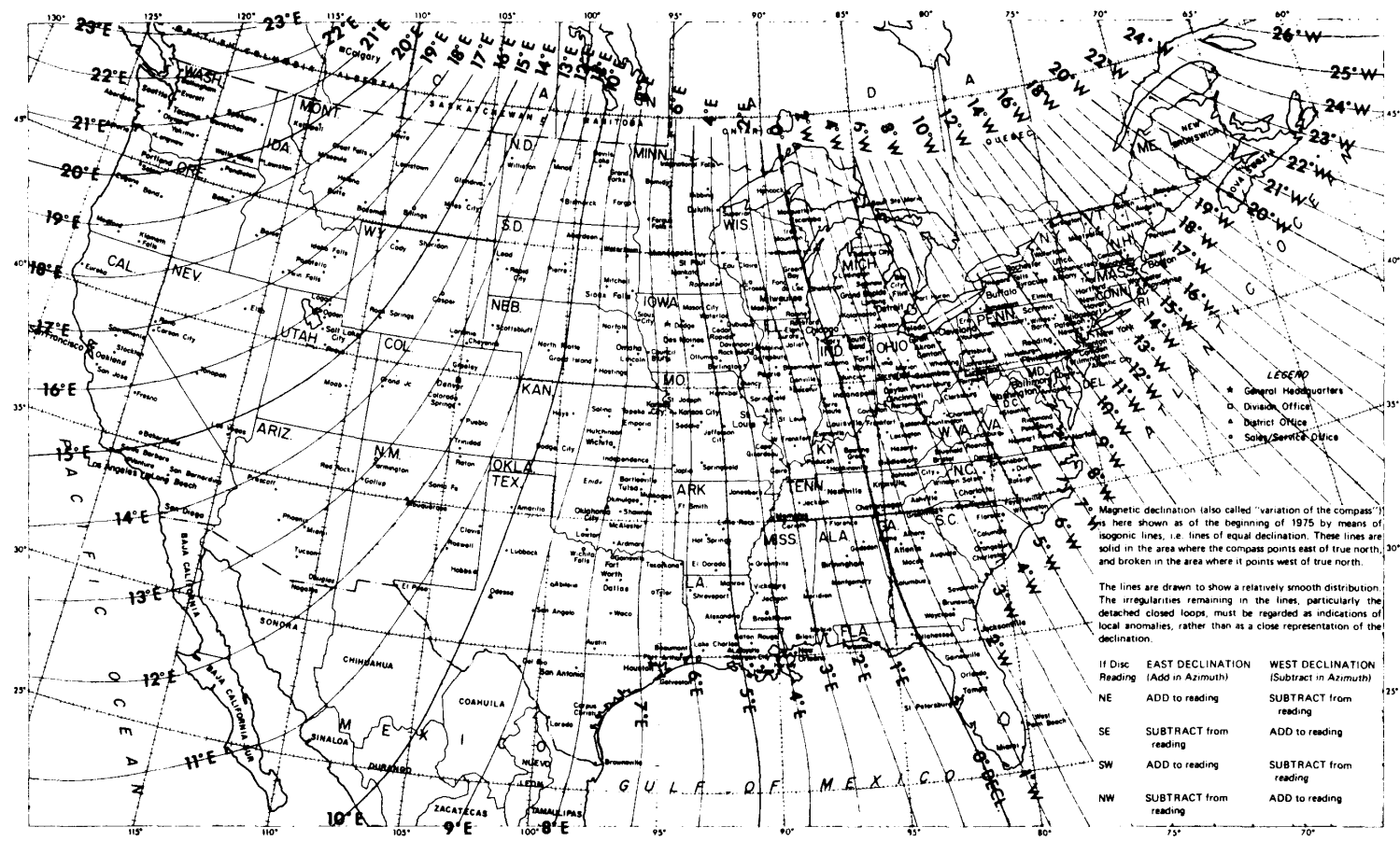
Declination is the difference between the magnetic north pole and the geographical north pole.

- It is either an east or west declination
- East declination is added to the azimuth
- West declination is subtracted from the azimuth



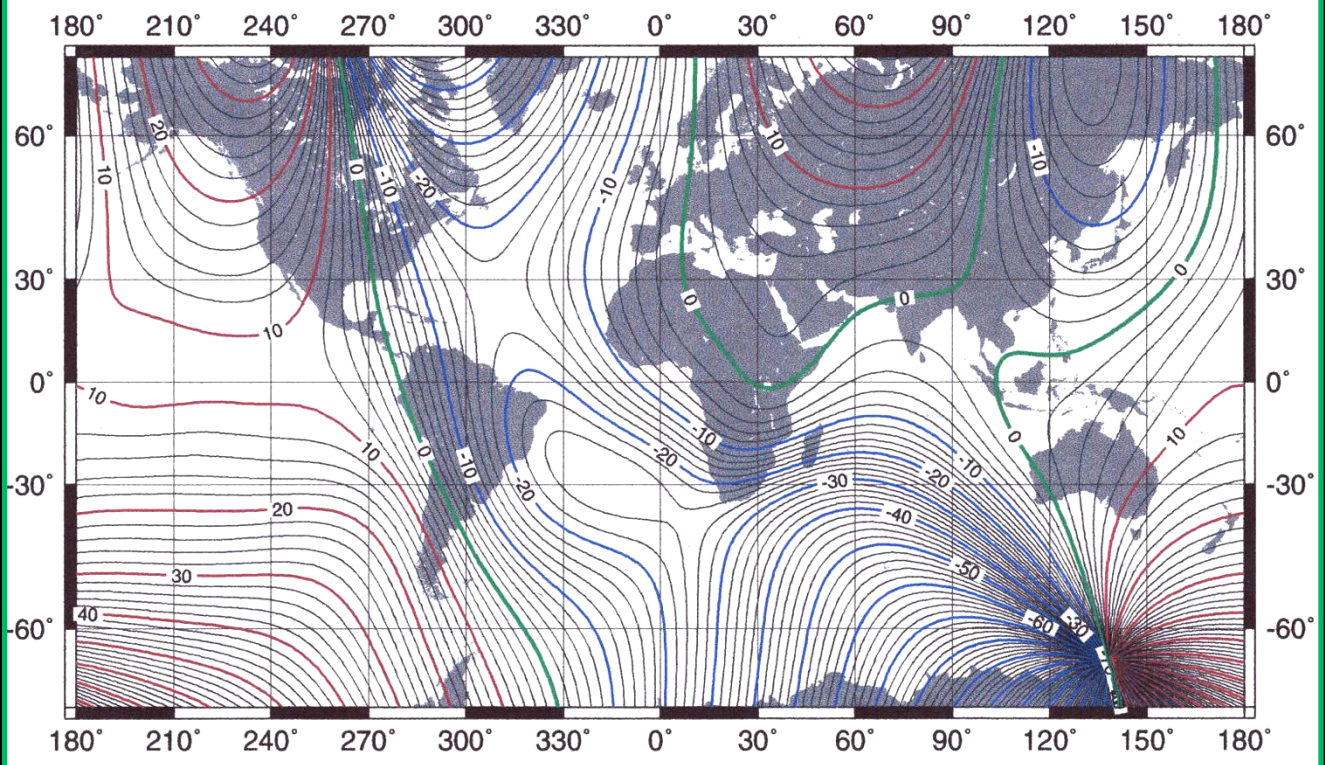


# Survey Instruments



# Survey Instruments

US/UK World Magnetic Chart -- Epoch 2000  
Declination - Main Field (D)

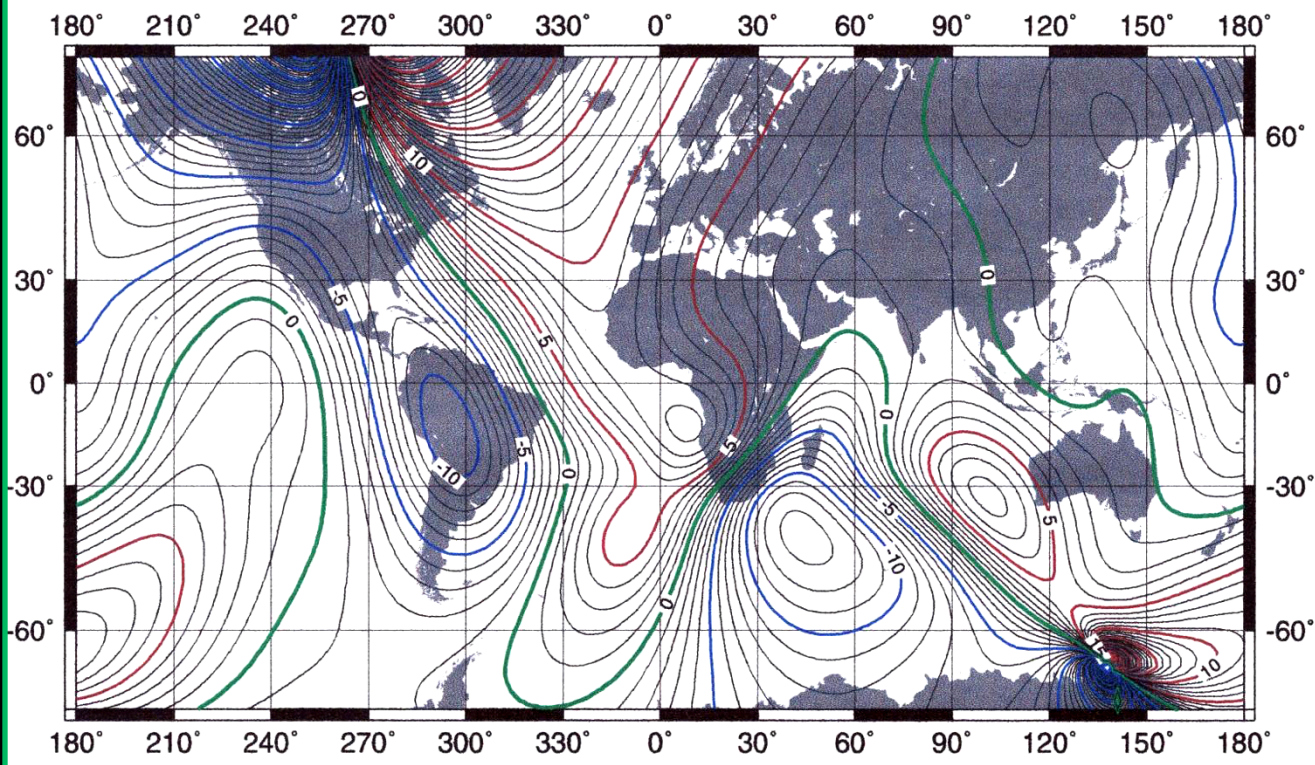


Units (Declination) : degrees  
Contour Interval : 2 degrees  
Map Projection : Mercator



# Survey Instruments

US/UK World Magnetic Chart -- Epoch 2000  
Declination - Annual Change (D)



Units: minutes/yr  
Contour Interval : 1 minute/yr  
Map Projection : Mercator



# Survey Instruments

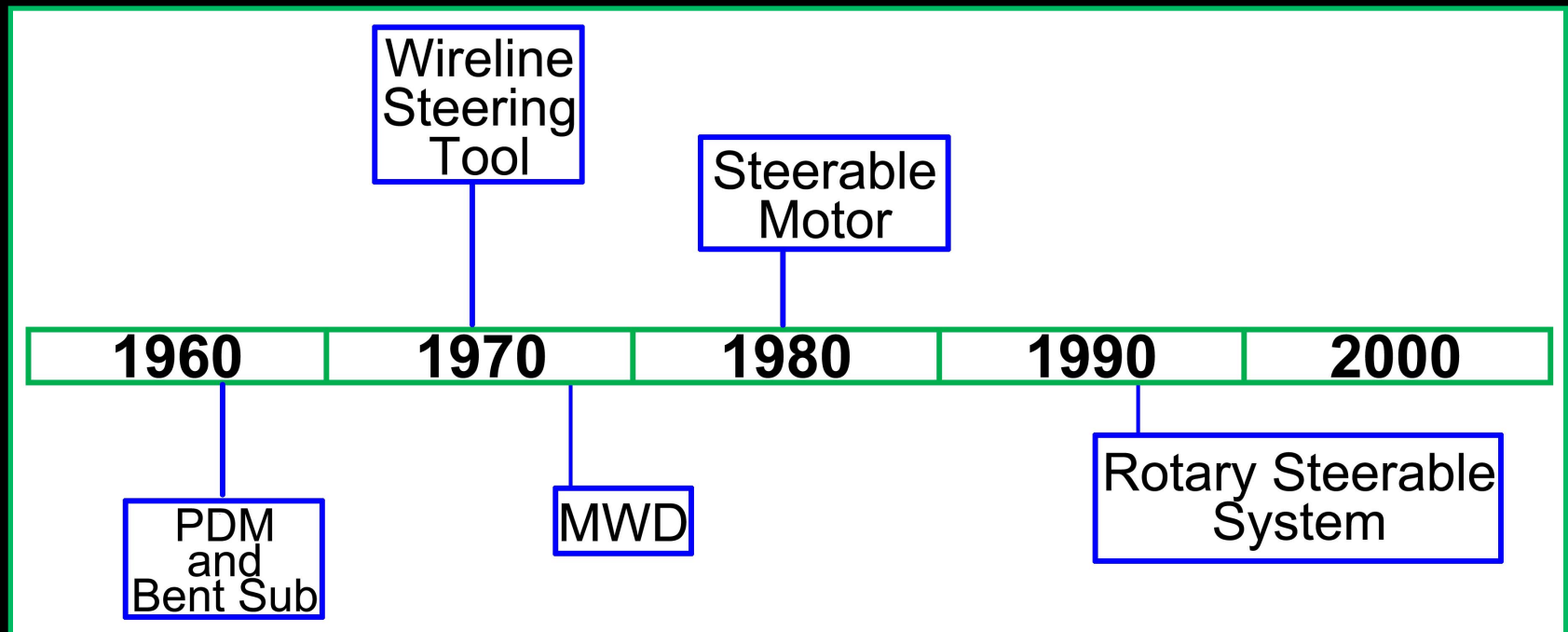
For magnetic survey instruments you must use non-magnetic (monel) drill collars.

- The survey instrument must be placed within the collars to minimize magnetic interference
- Near the middle but not precisely the middle



# Survey Instruments

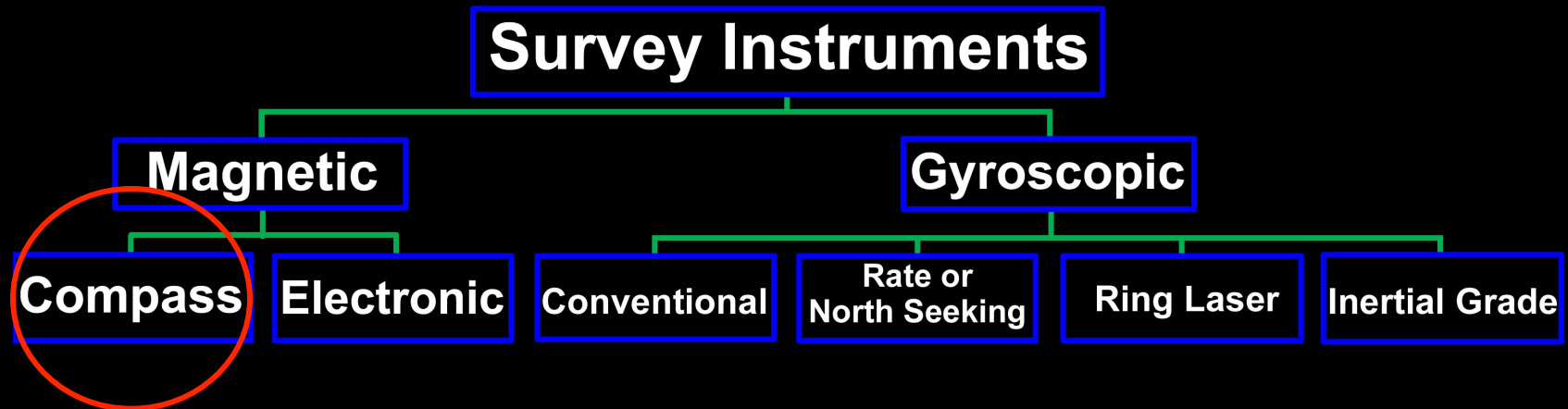
Significant advances in directional drilling technology.





# Survey Instruments

Magnetic survey instruments





# Survey Instruments

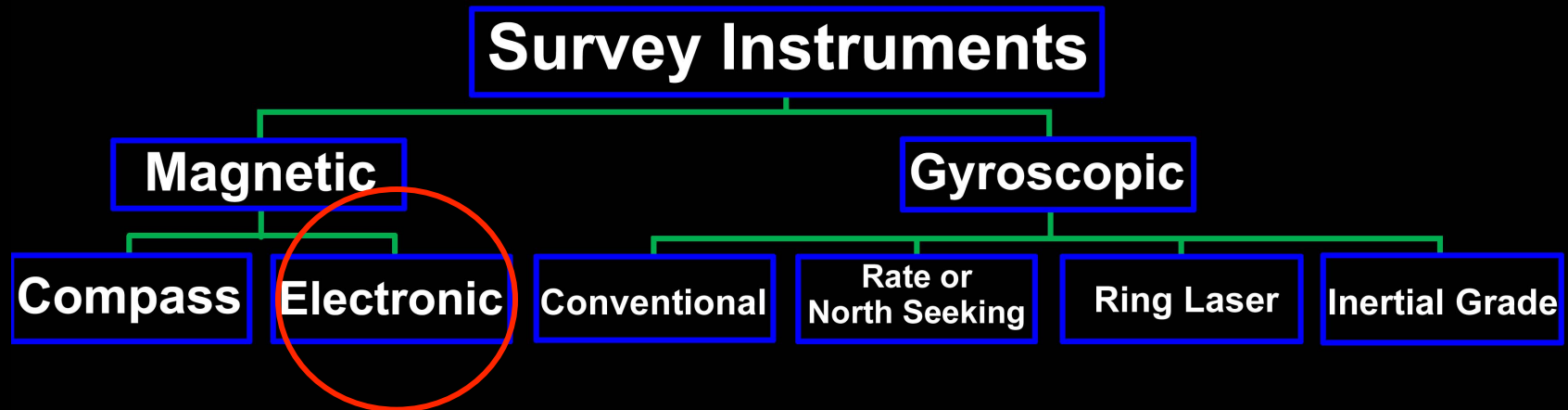
## Compass

- Singleshot
- Multishot
- Both use a compass and camera
- The camera takes a picture of the compass at various depths within the wellbore



# Survey Instruments

Magnetic survey instruments





# Survey Instruments

## Electronic

- Steering Tool
- MWD (Measurement While Drilling)
- EMS (Electronic Multishot)



# Survey Instruments

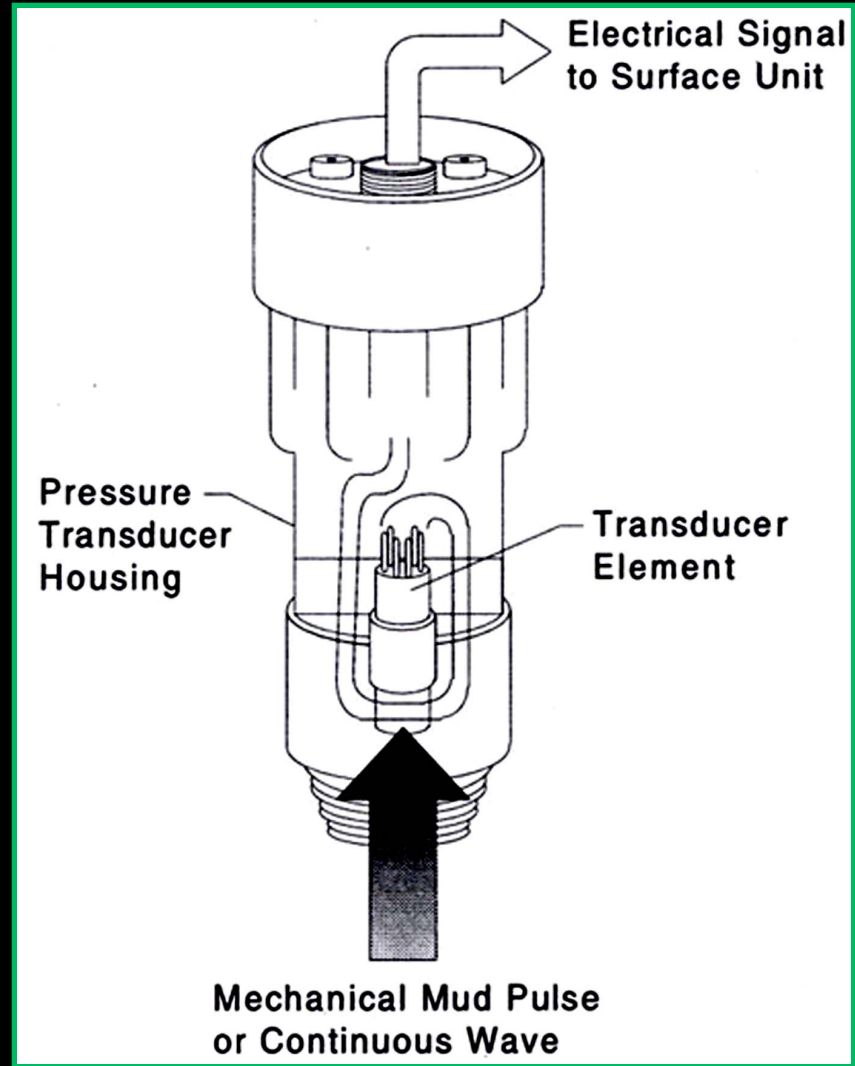
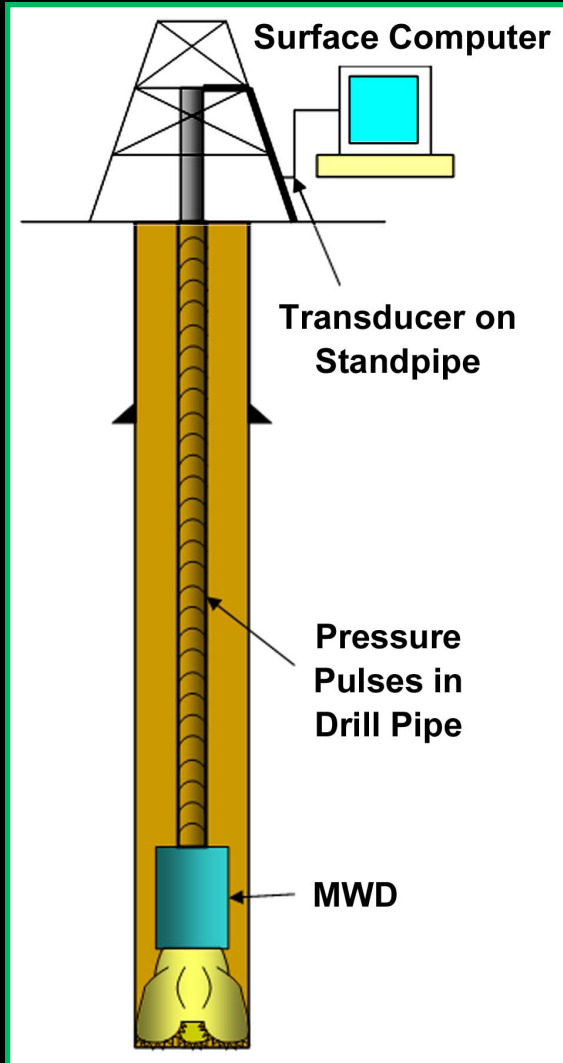
All electronic survey tools use the same instruments to measure the inclination and azimuth.

- Accelerometers to measure the inclination
- Magnetometers to measure the azimuth





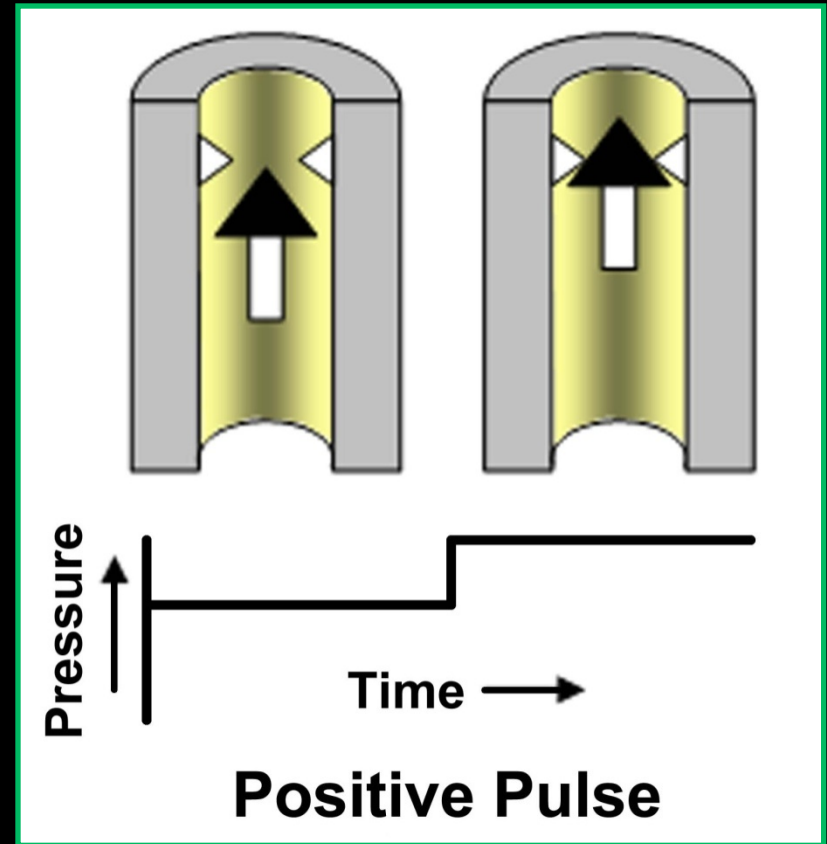
# MWD Instruments





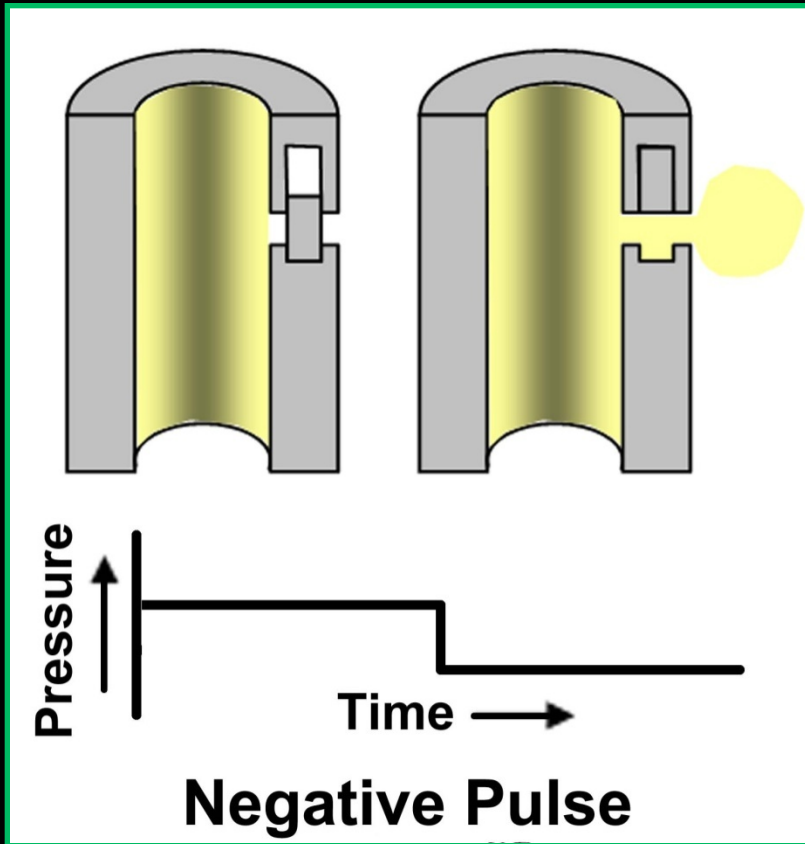
# MWD Instruments

Positive pulse – a restriction in the MWD causes an increase in pressure 1' s and 0' s





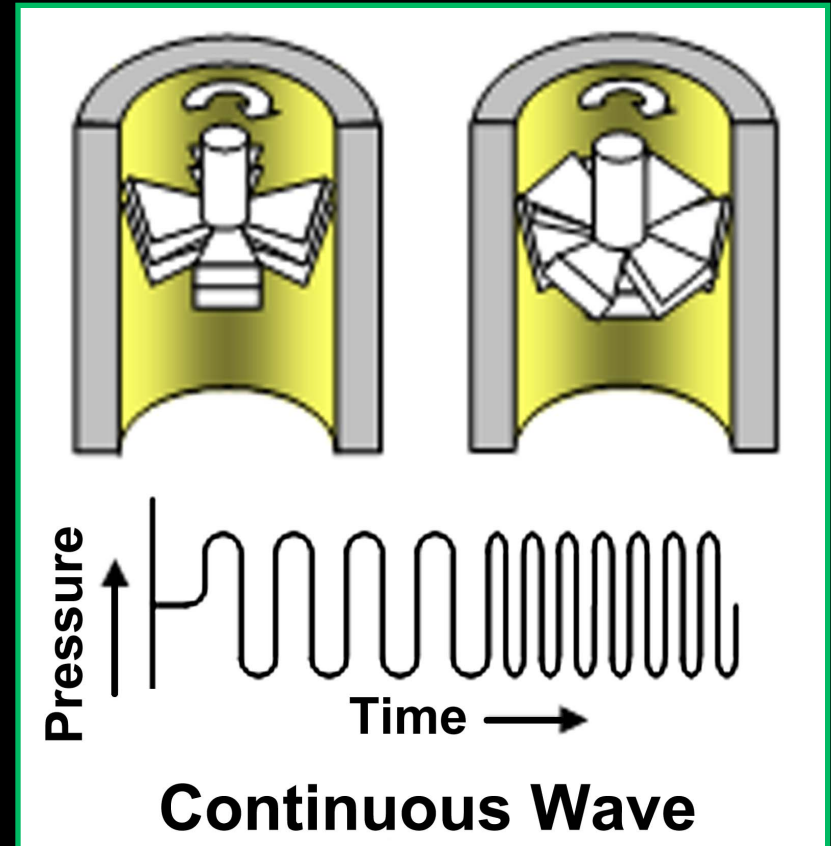
# MWD Instruments



Negative pulse uses a valve in the side of the MWD to bypass some of the fluid reducing the standpipe pressure

# MWD Instruments

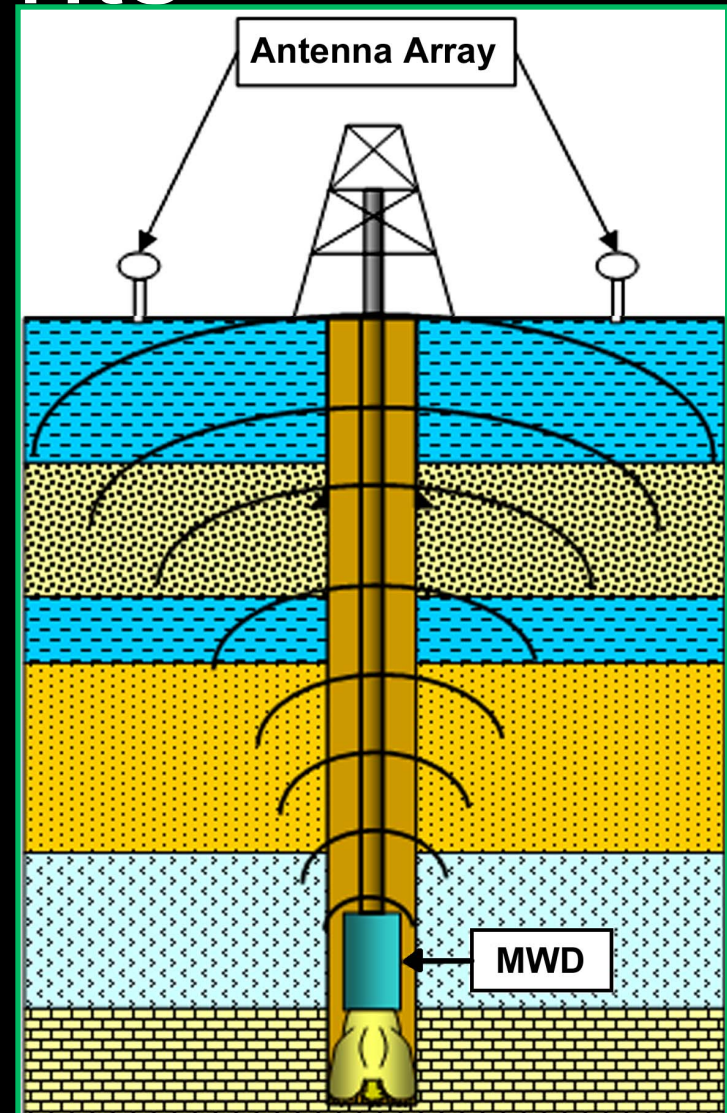
Continuous wave modulates the frequency to generate 1's and 0's





# EMWD Instruments

Electromagnetic  
MWD uses radio  
waves  
Works in  
compressible fluids  
(underbalanced)





# Survey Instruments

The EMS or electronic multishot stores the information in a computer chip (memory). Once the tool is retrieved from the hole, the survey data is downloaded into a computer.

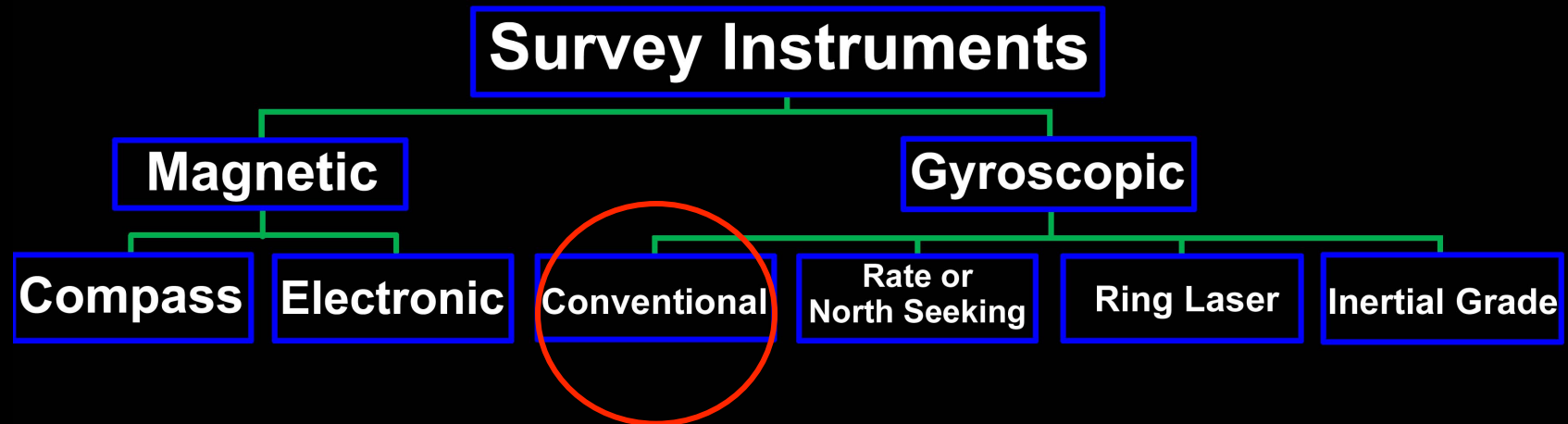




# Survey Instruments

Gyroscopic tools

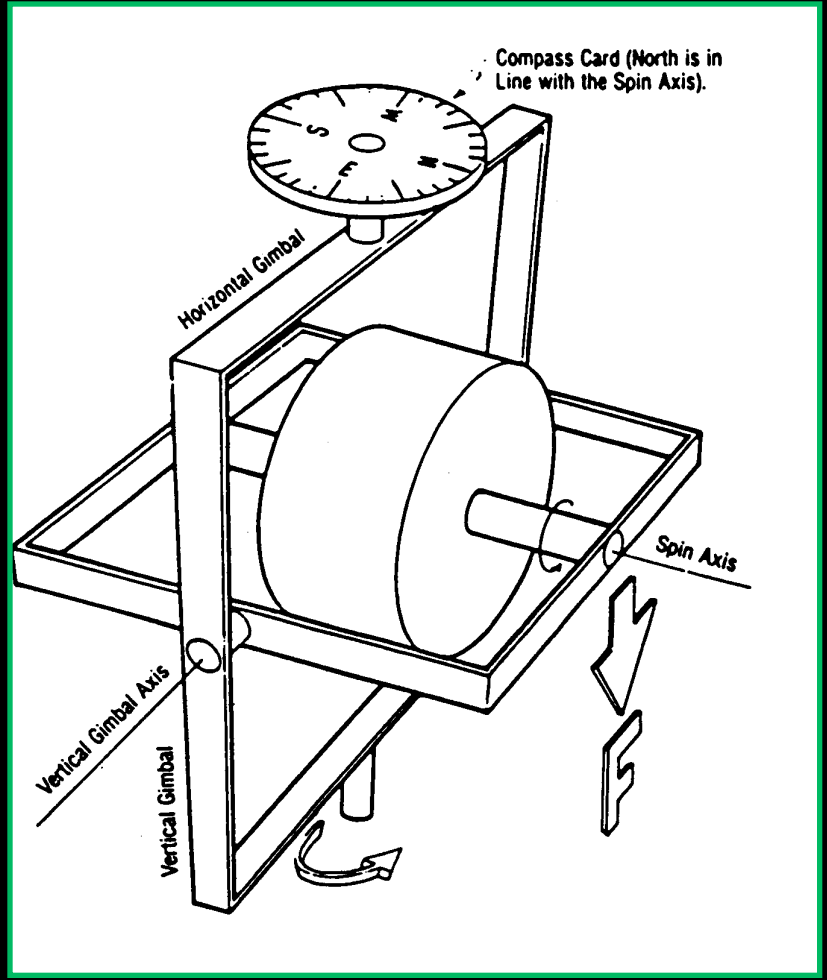
- Conventional Gyro
- Rate or North Seeking Gyro
- Ring Laser Gyro



# Survey Instruments

## Conventional gyro

- Get direction only and not inclination
- Inclination is still with accelerometers





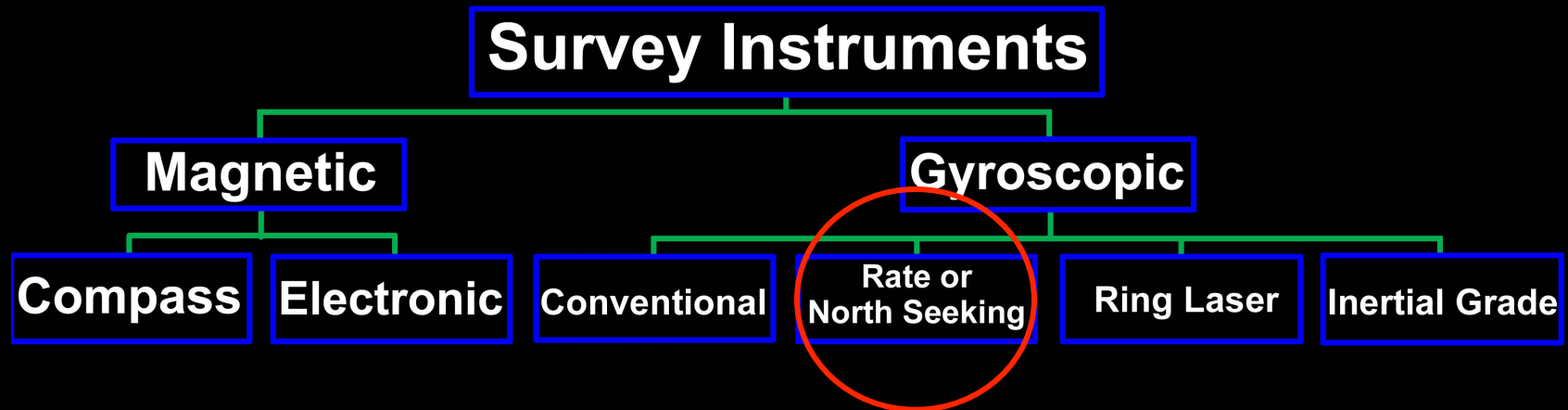
# Survey Instruments

A conventional gyro must be referenced. You have to know which way the axis is pointing. The conventional gyro has drift due to imperfections in the gyro and the earth's rotation.



# Survey Instruments

## Rate or North Seeking Gyro





# Survey Instruments

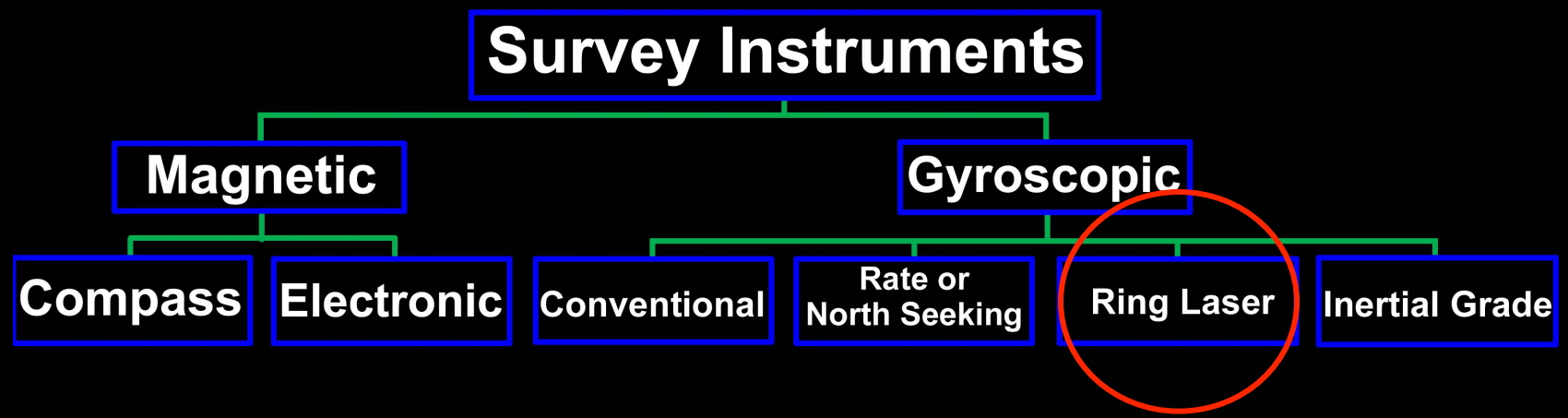
## Rate or North Seeking Gyro

- Determines which way is north without referencing.
- Automatically adjusts for drift electronically.
- More accurate than the conventional gyro.



# Survey Instruments

Ring laser gyro uses lasers to get direction.  
More accurate than rate gyro. 5 1/4" OD

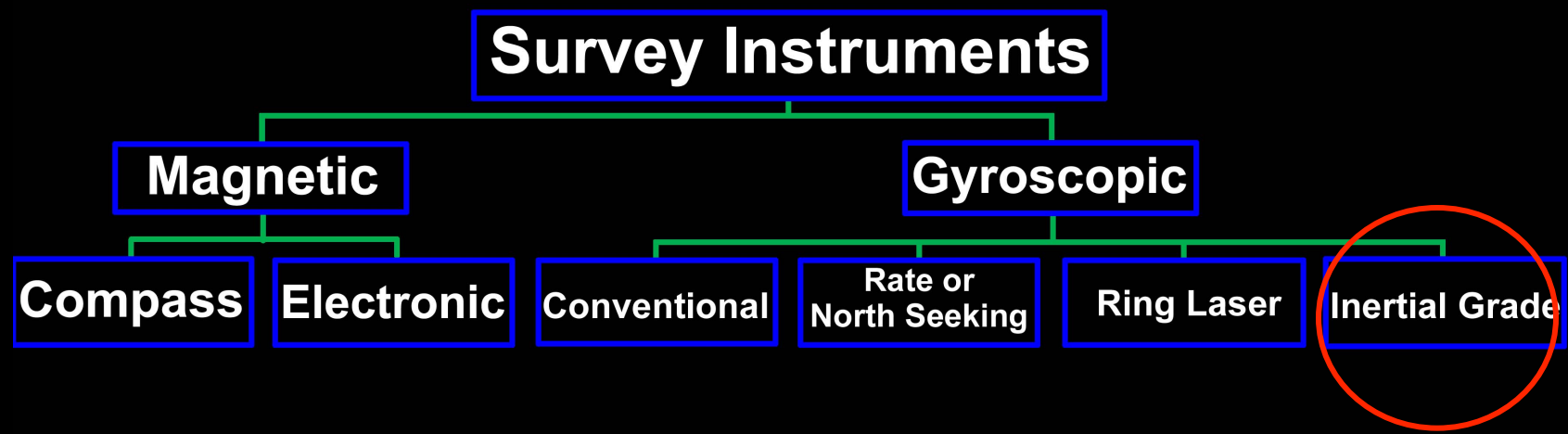






# Survey Instruments

Inertial grade gyro is the same gyro used for navigation, 10 5/8" OD.





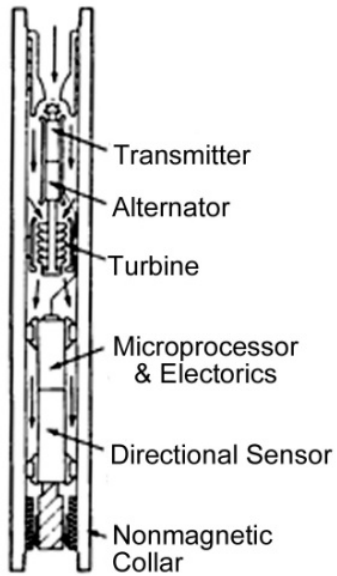
# LWD

- LWD tools are added to the MWD tool and the MWD pulser sends the information to the surface.
- Some of the LWD data may be stored in memory and downloaded later

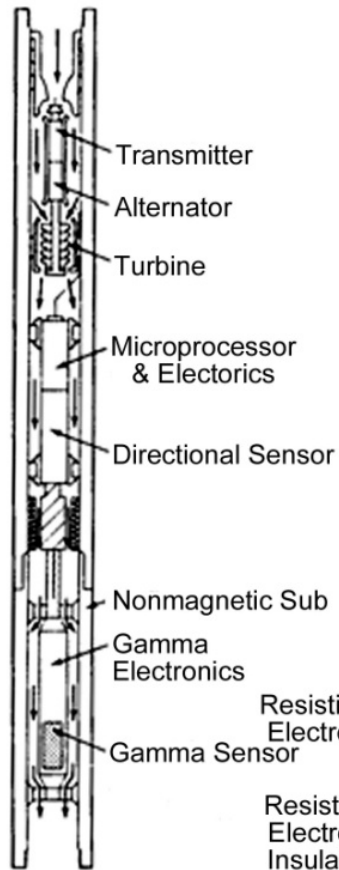
# LWD



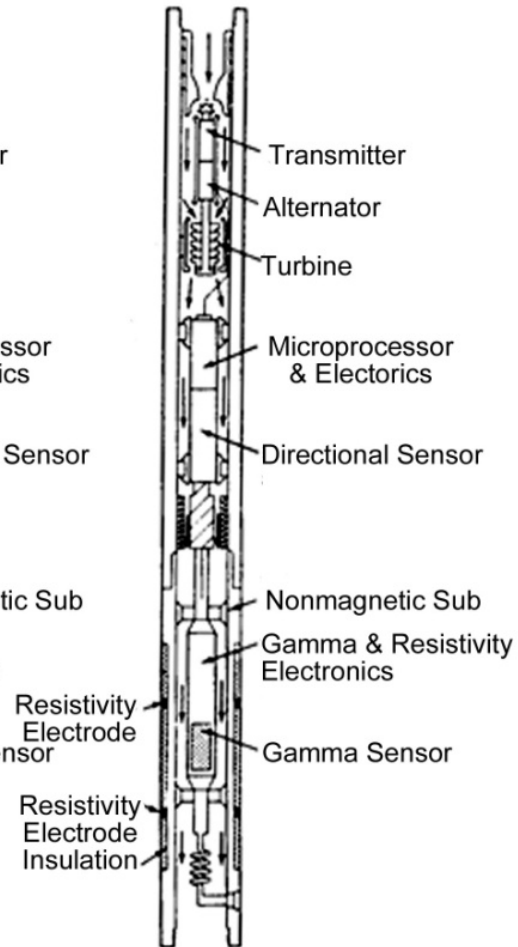
**Directional  
MWD Tool**



**DG Tool  
Directional-Gamma**



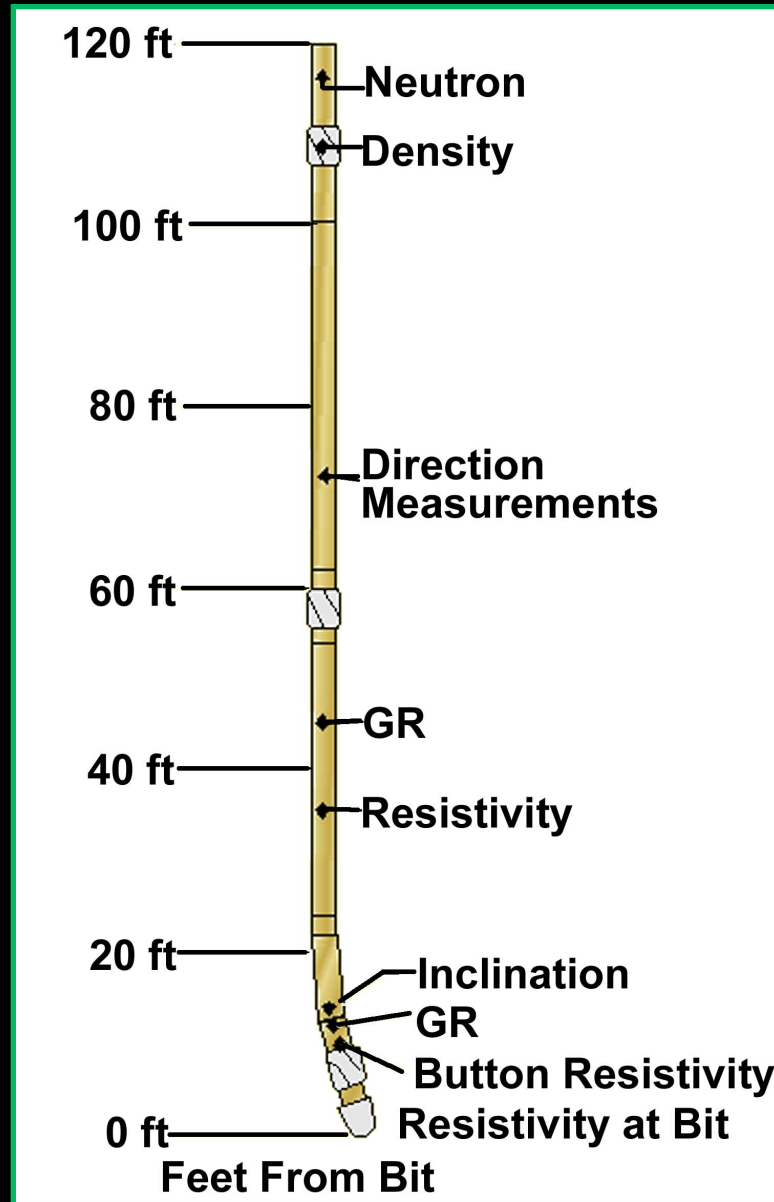
**RGD Too  
Resistivity Gamma-Directional**





# LWD

## Geo-Steering





# Methods of Deflecting a Wellbore

Any number of directional tools can be used to deflect a wellbore or make the wellbore go where we want it to go.



# Methods of Deflection

Whipstocks

Rotary BHA

- Rotary BHA with adjustable stabilizer

Motor

- Steerable motor

Rotary steerable assembly



# Methods of Deflection

## Whipstock

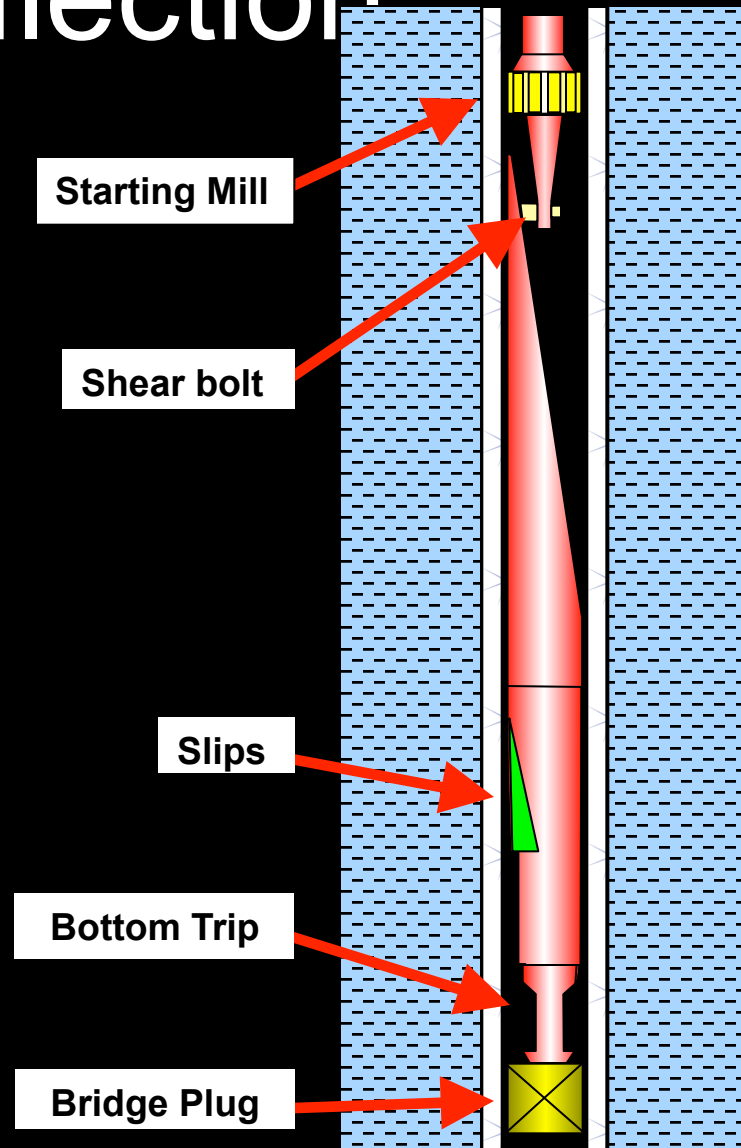
- One of the earliest tools.
- The whipstock is a metal wedge.





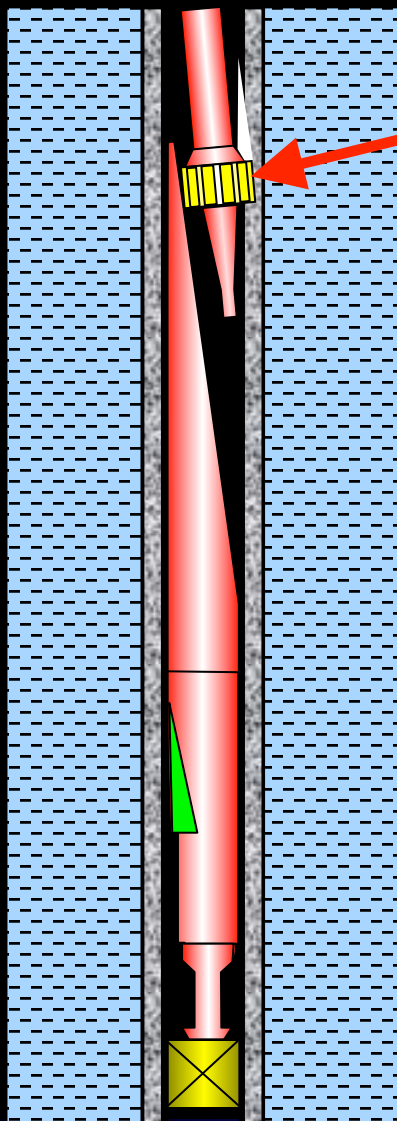
# Methods of Deflection

The primary use of a whipstock today is in sidetracking out of casing



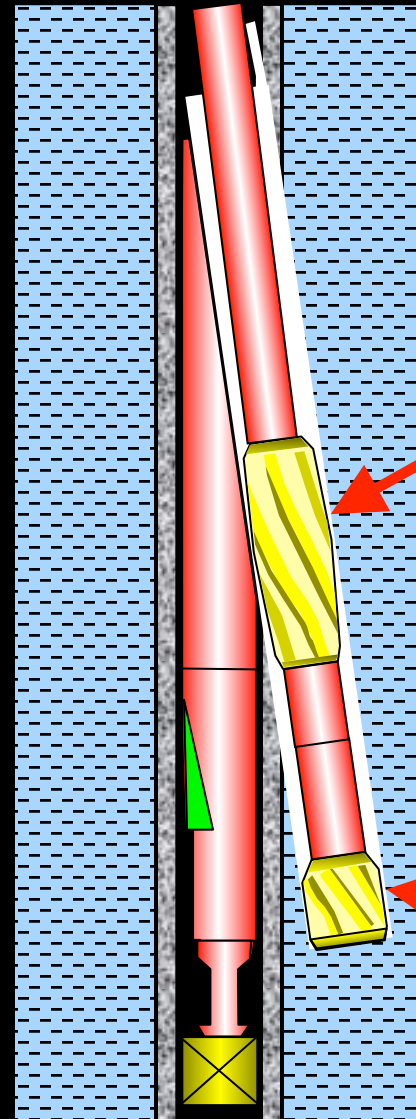


# Methods of Deflection



Starter

Two trips are required to sidetrack the wellbore



Watermelon Mill

Window Mill



# Methods of Deflection

## Rotary BHA

The rotary BHA consists of a bit, drill collars, stabilizers, reamers run below the drill pipe.

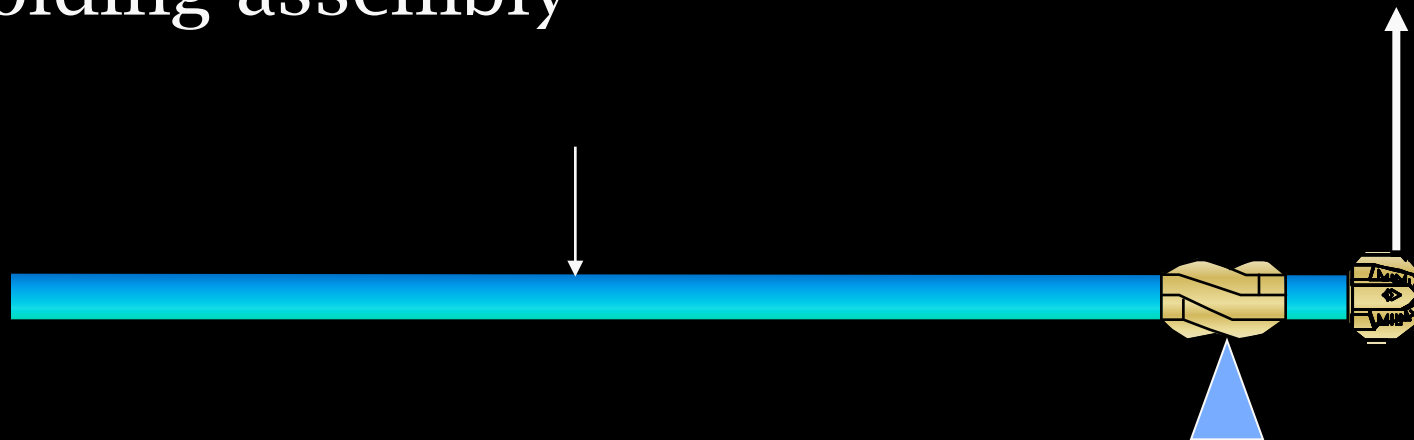


# Methods of Deflection

Building assembly

Dropping assembly

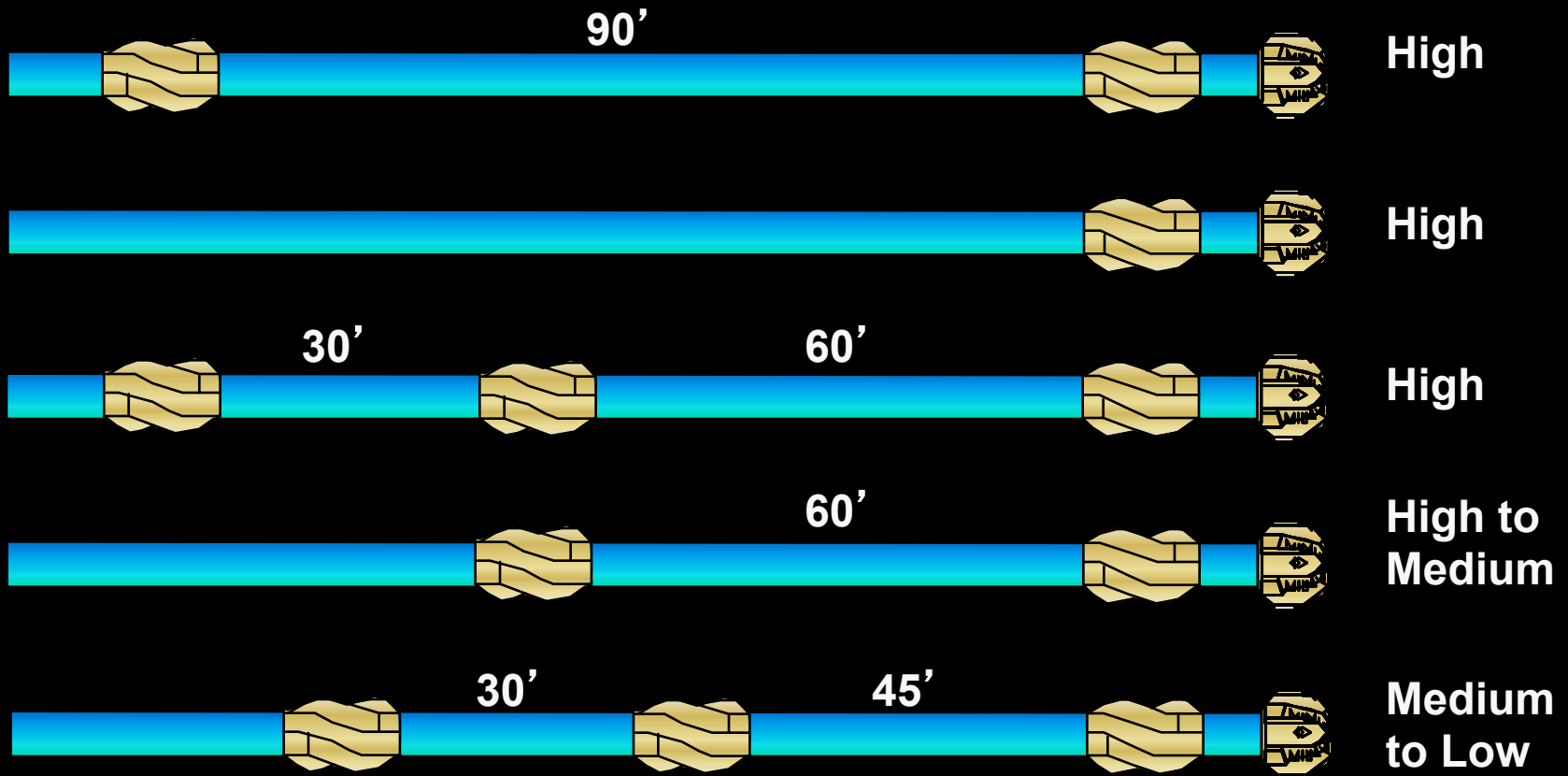
Holding assembly





# Methods of Deflection

## Building Assemblies

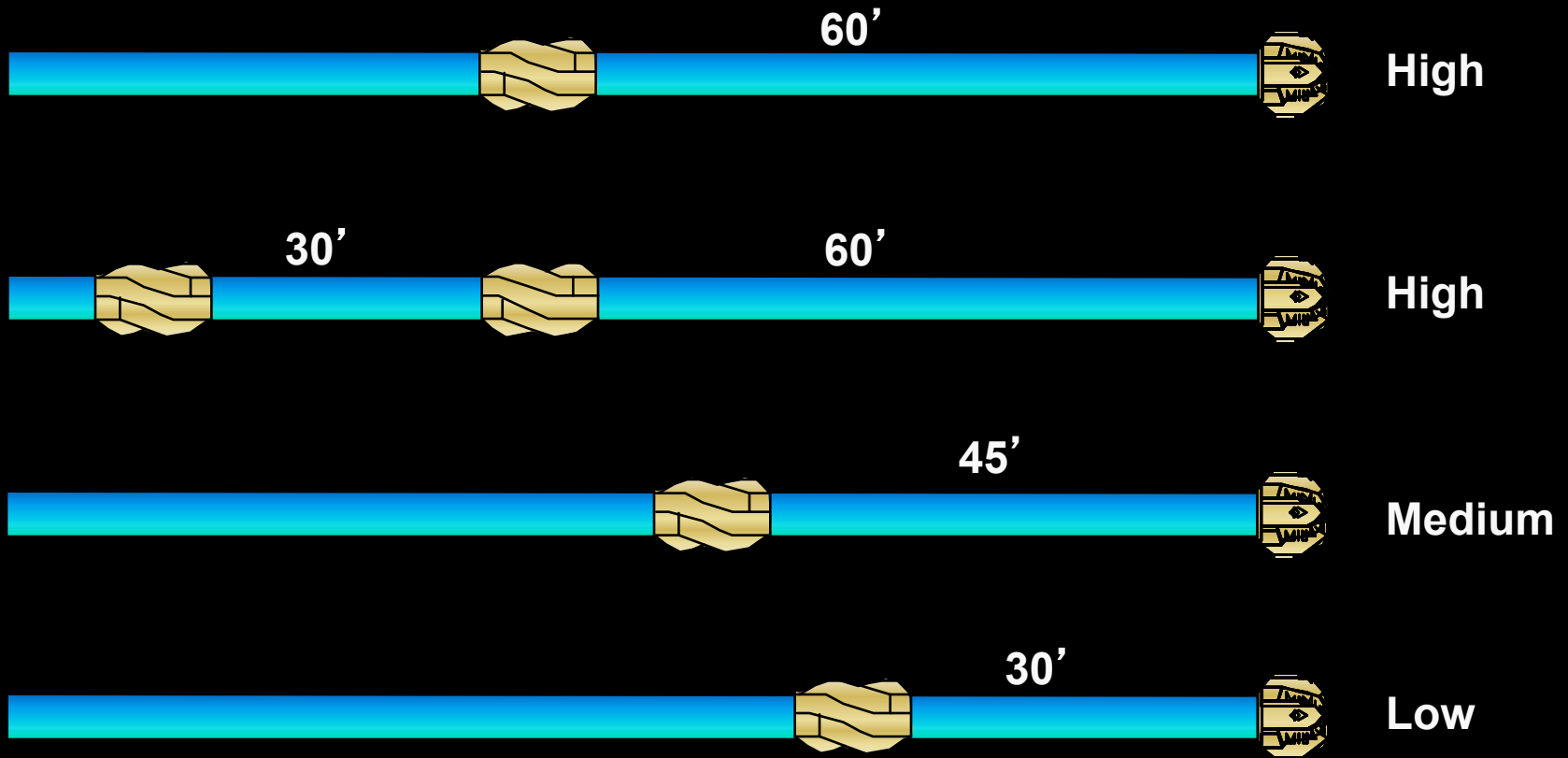






# Methods of Deflection

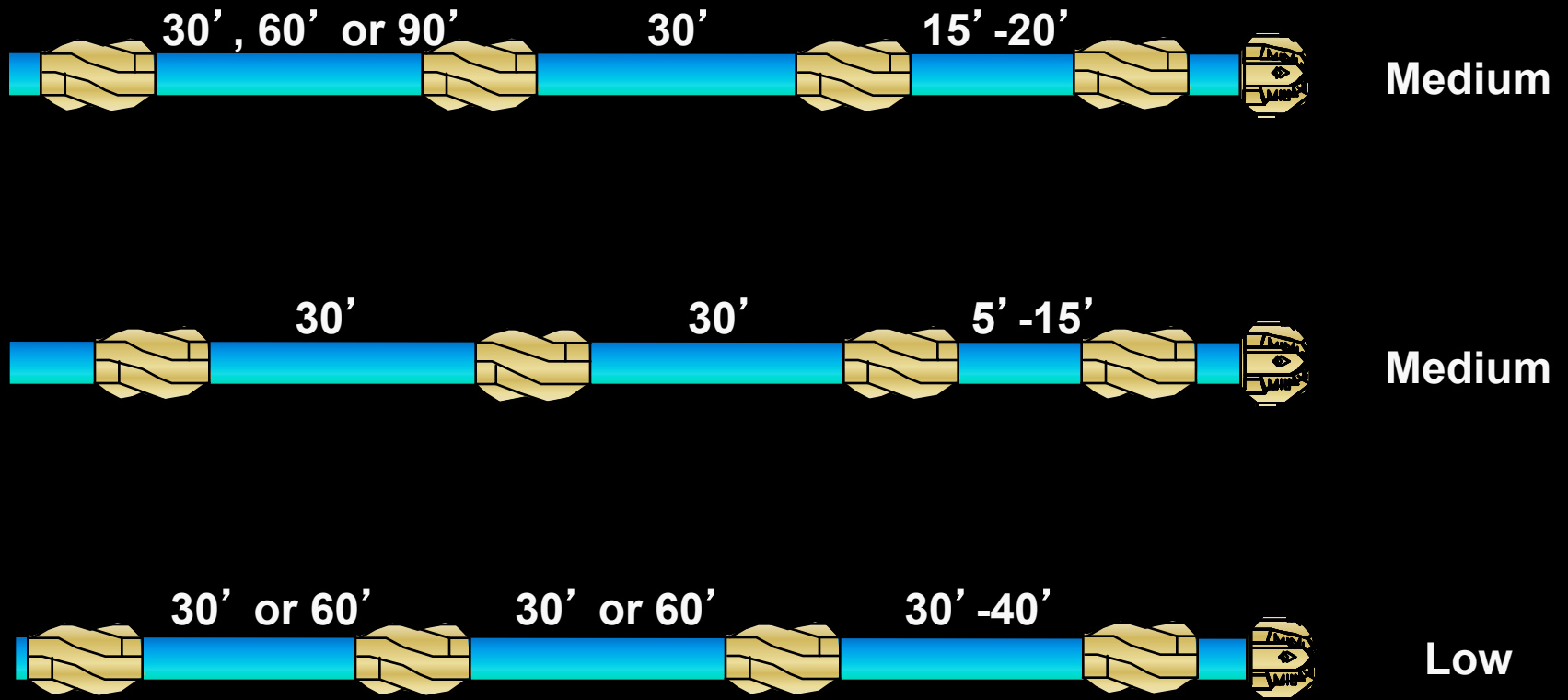
## Dropping Assemblies





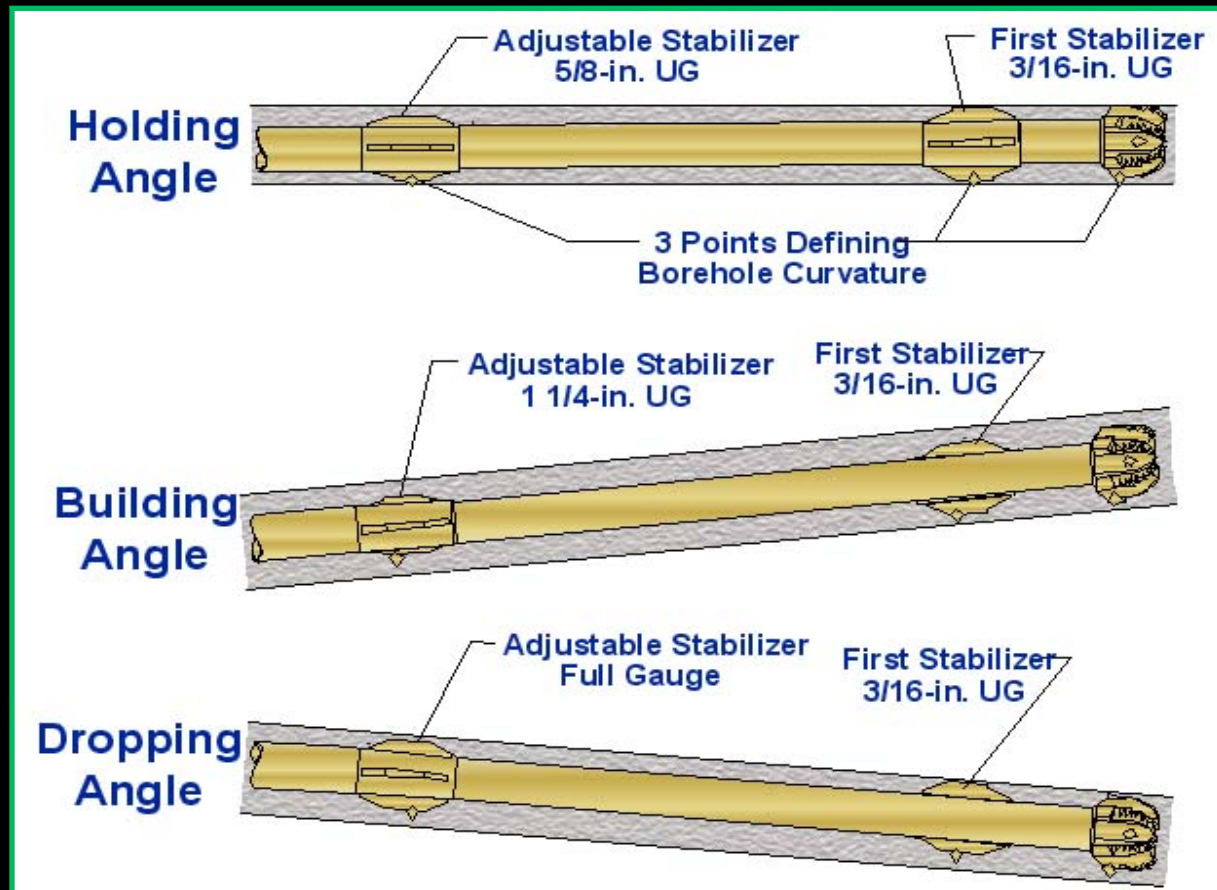
# Methods of Deflection

## Holding Assemblies

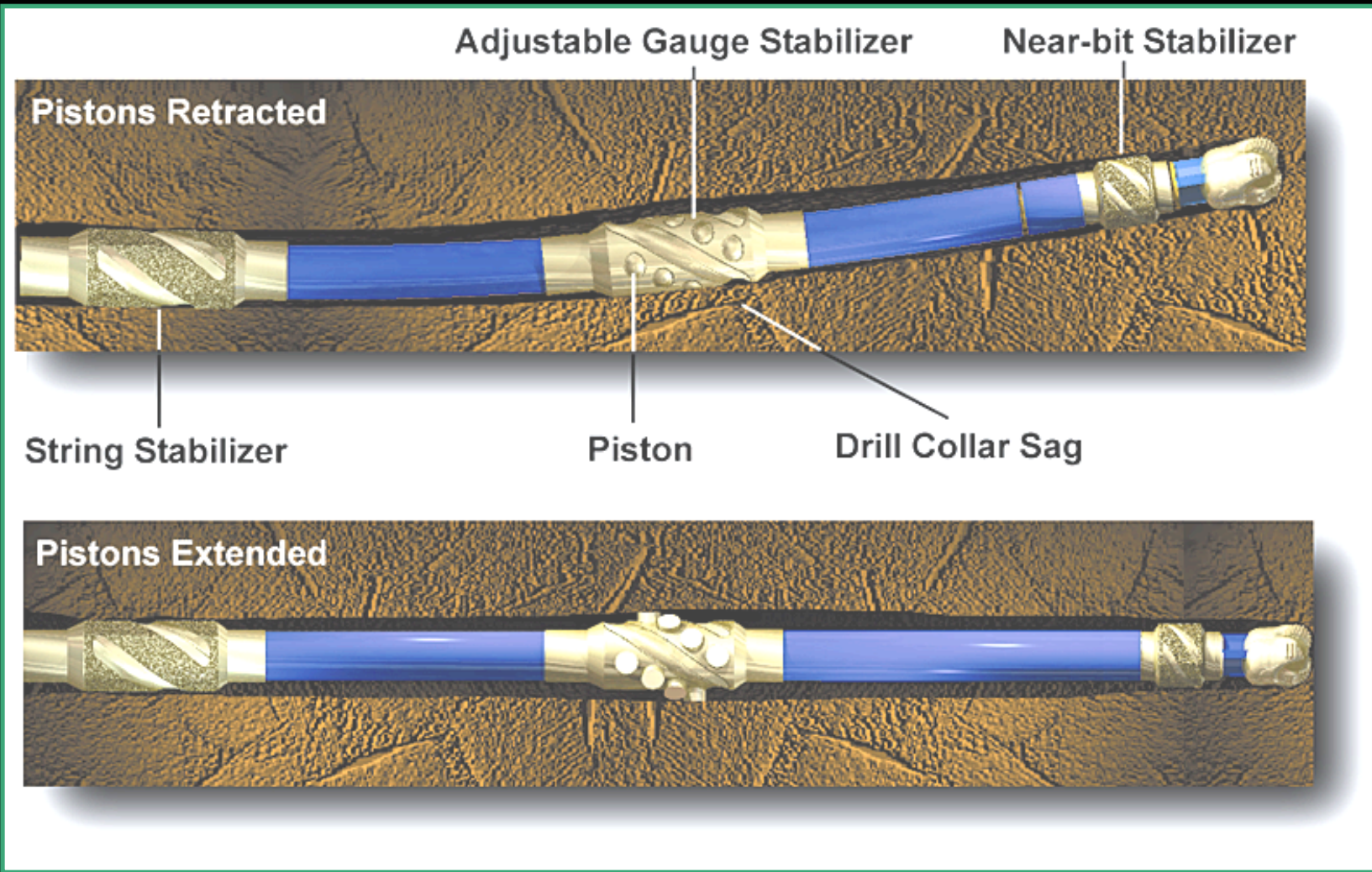


# Methods of Deflection

## Adjustable stabilizer

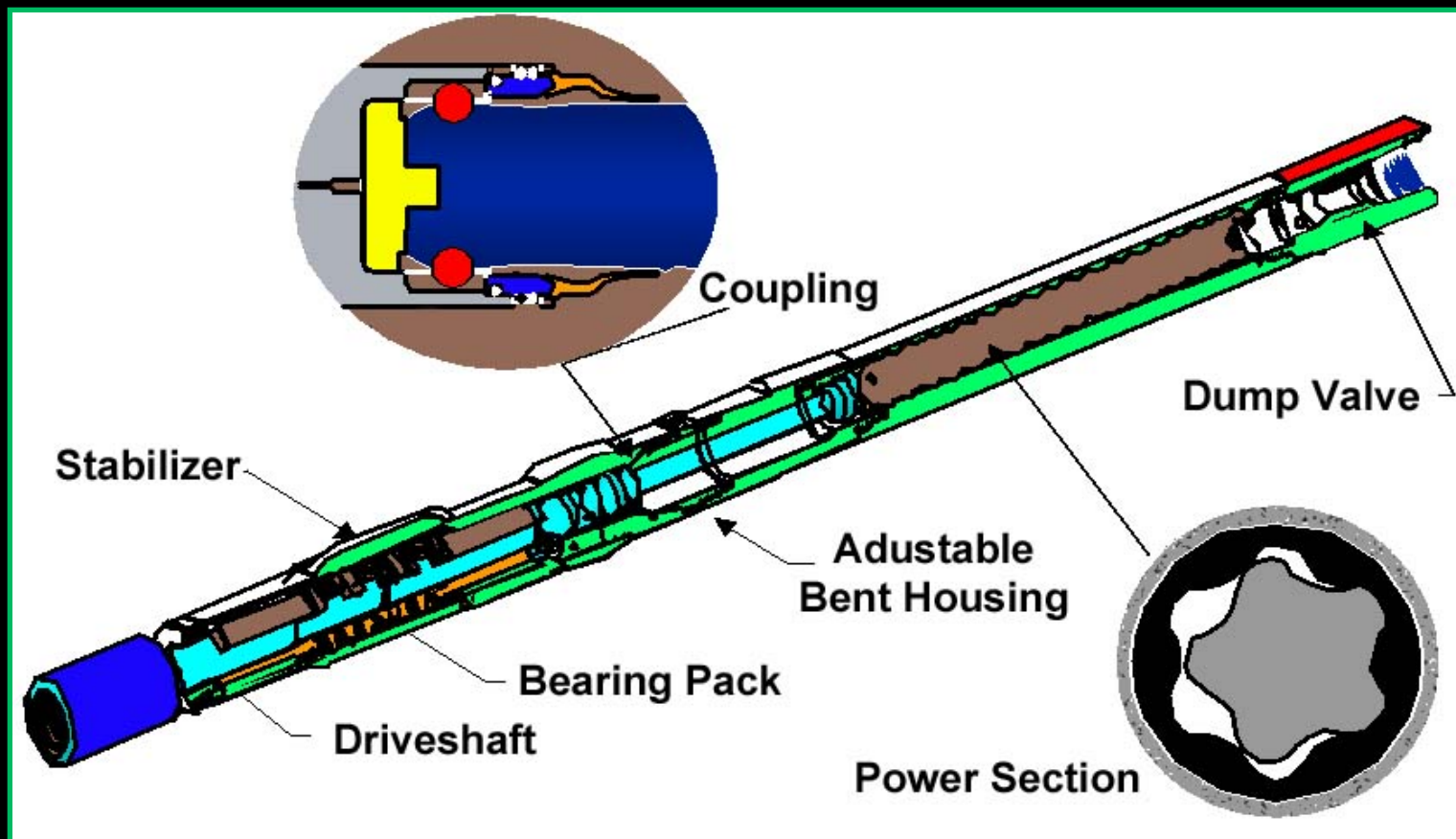


# Methods of Deflection



# Methods of Deflection

## Mud (positive displacement) motors





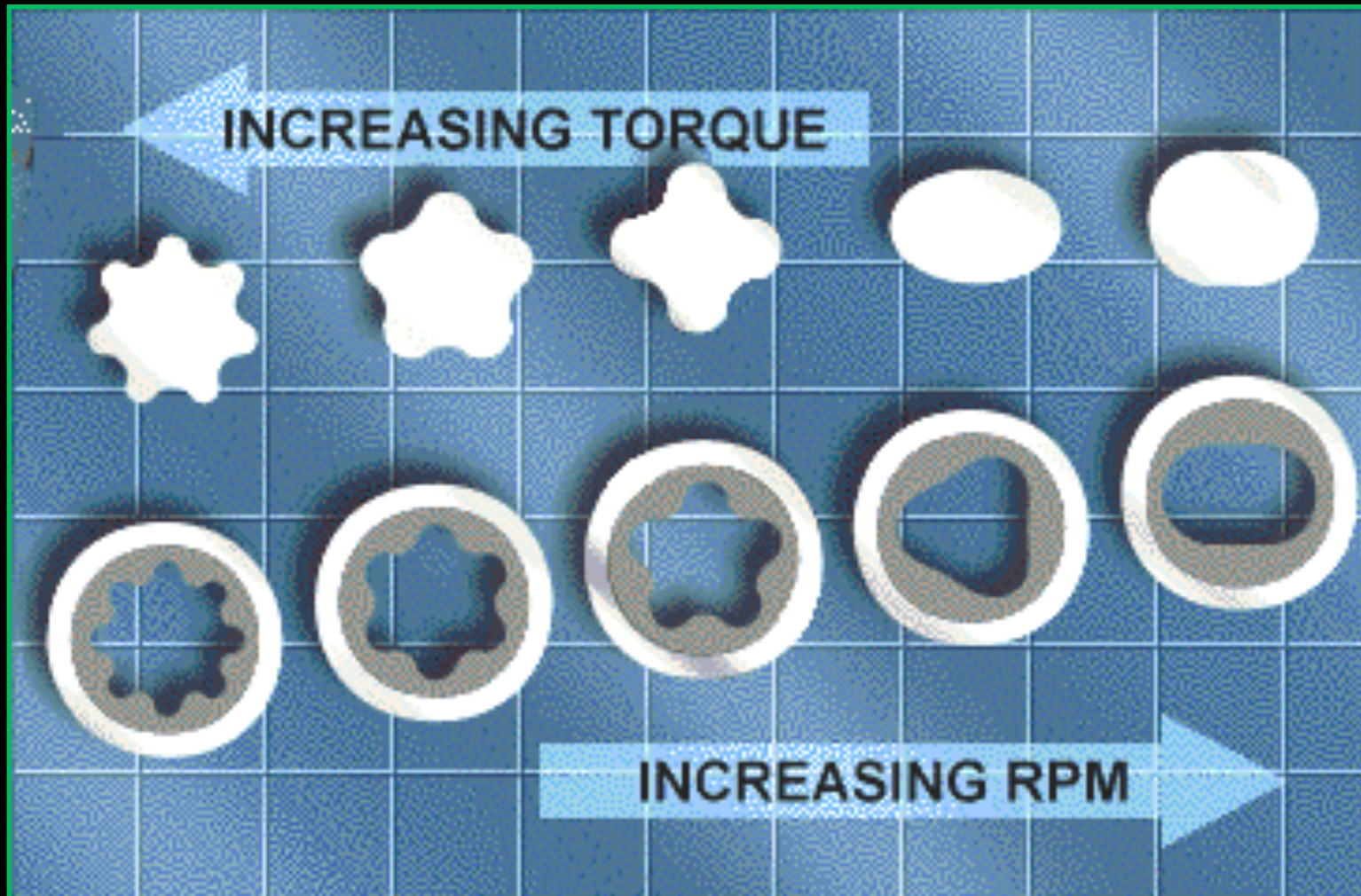
# Methods of Deflection

Speed (RPM) / Torque (Ft-Lbs.)

For best performance, the power section should be matched to the bit and formation being drilled. The speed and torque of a power section is directly linked to the number of lobes on the rotor and stator. The higher the number of lobes, the higher the torque and the lower the RPM.



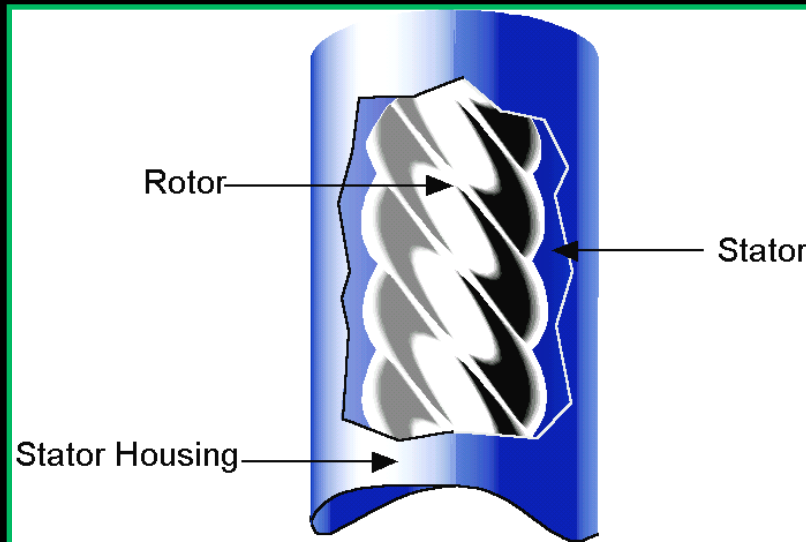
# Methods of Deflection



# Methods of Deflection

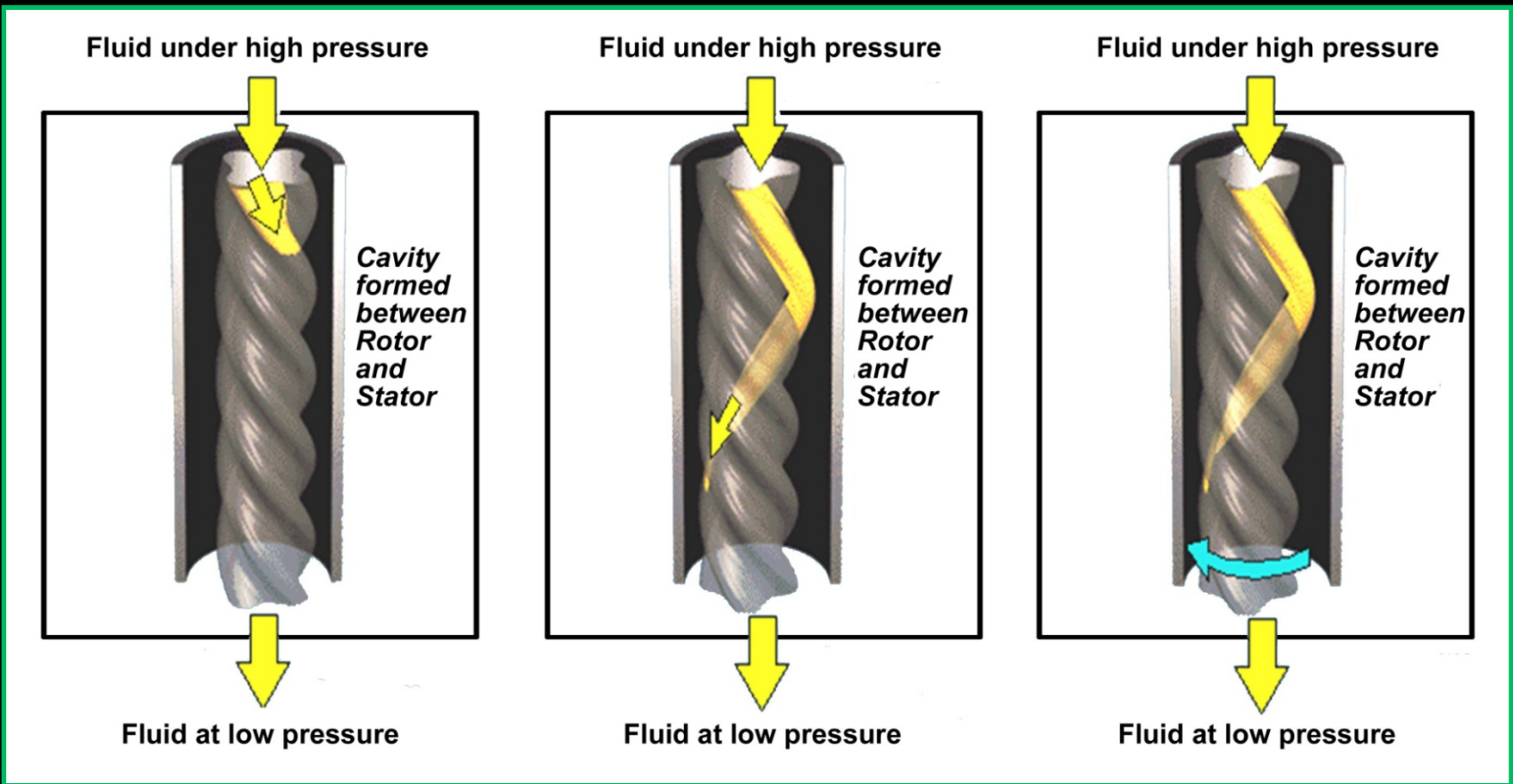
## Power pack section

- Rotor is hard
- Stator is flexible
- Stator housing is thin
- PDM is not a drill collar





# Methods of Deflection



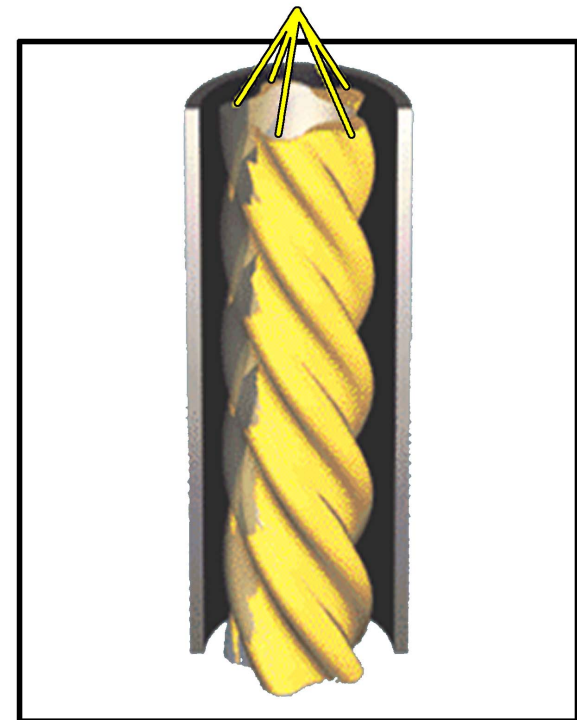
# Methods of Deflection

The sum of the cross-sectional areas of any plane is a constant. As a result, the speed of the motor is constant for a given flow rate.



**Cross Sectional Area**

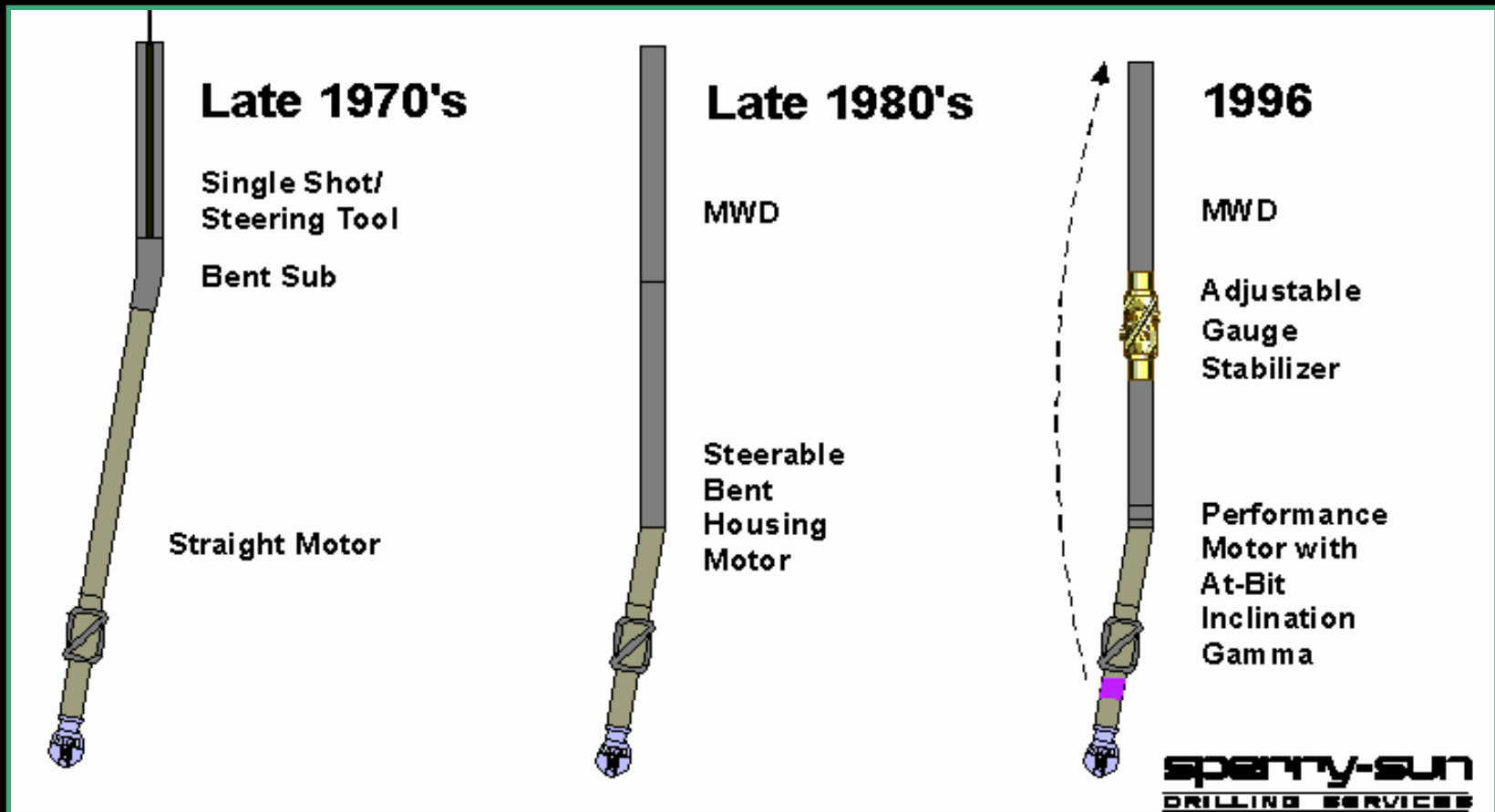
***Cavities formed between Rotor and Stator***



***Flow of drilling fluid through ALL of the cavities***

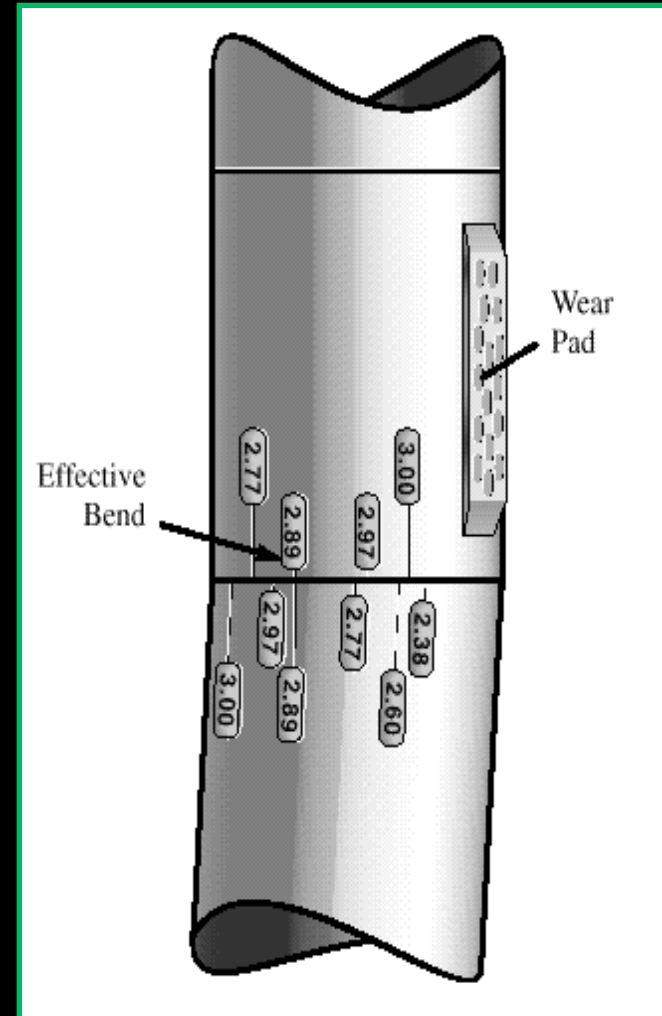
# Methods of Deflection

## Changes in Directional Drilling Practices



# Methods of Deflection

- Works on offset pin and box concept
- Typically adjust from 1 to 3 degrees
- Four main Components: Offset Housing, Splined Mandrel, Stator Adapter Housing, and Adjusting Ring



# Methods of Deflection

Typical steerable motor configuration

**Bent Housing for Changing Direction  
When Sliding the Drillstring**



**Stabilizers Define Directional Tendency  
When Rotating the Drillstring**



# Methods of Deflection

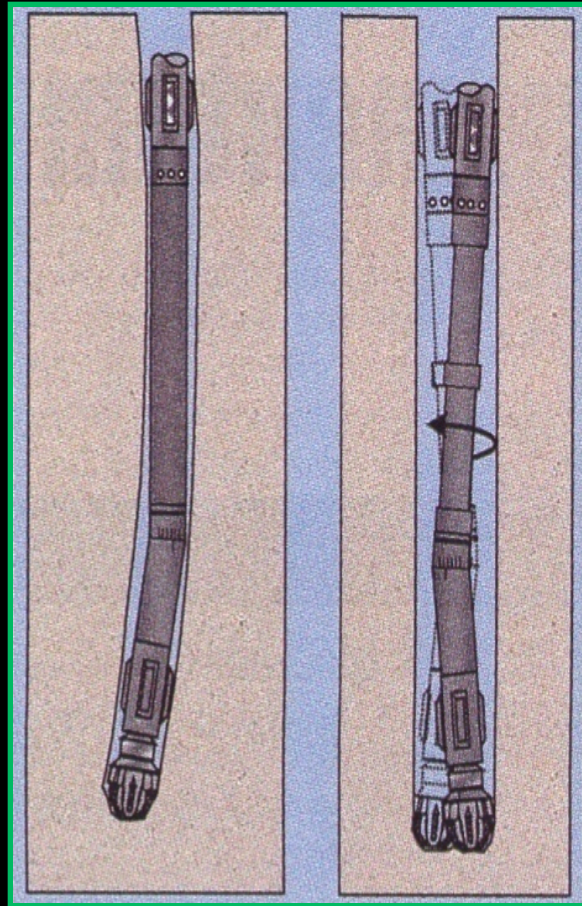
## Rotary steerable

- Steerable without sliding (100% rotation)
- Can change both inclination and direction

# Methods of Deflection

Steerable motor in the slide & rotate mode

**Sliding**



**Rotating**



# Methods of Deflection

Limitations of steerable motors in the slide mode

- Sometimes difficult to slide
- Difficulty maintaining orientation
- Poor hole cleaning
- Lower effective penetration rate
- Higher wellbore tortuosity
- Differential pressure sticking
- Build rate is formation sensitive





# Methods of Deflection

Limitations of steerable motors in the rotate mode

- Higher vibrations lead to motor and MWD failure
- Accelerated bit wear
- Poor hole quality for logs sometimes

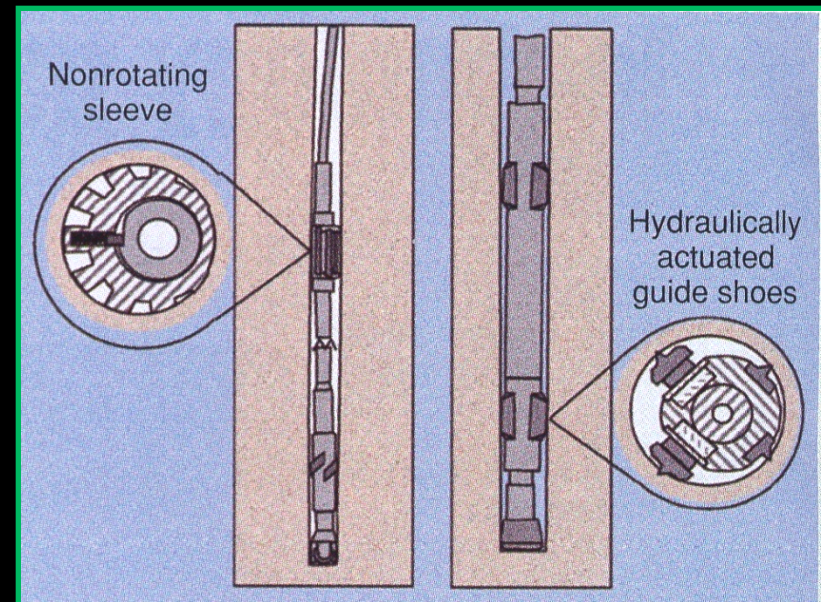
The rotary steerable system address some but not all of the limitations



# Methods of Deflection

These rotary steerable concepts were patented in the 1950's, but the design is being used today

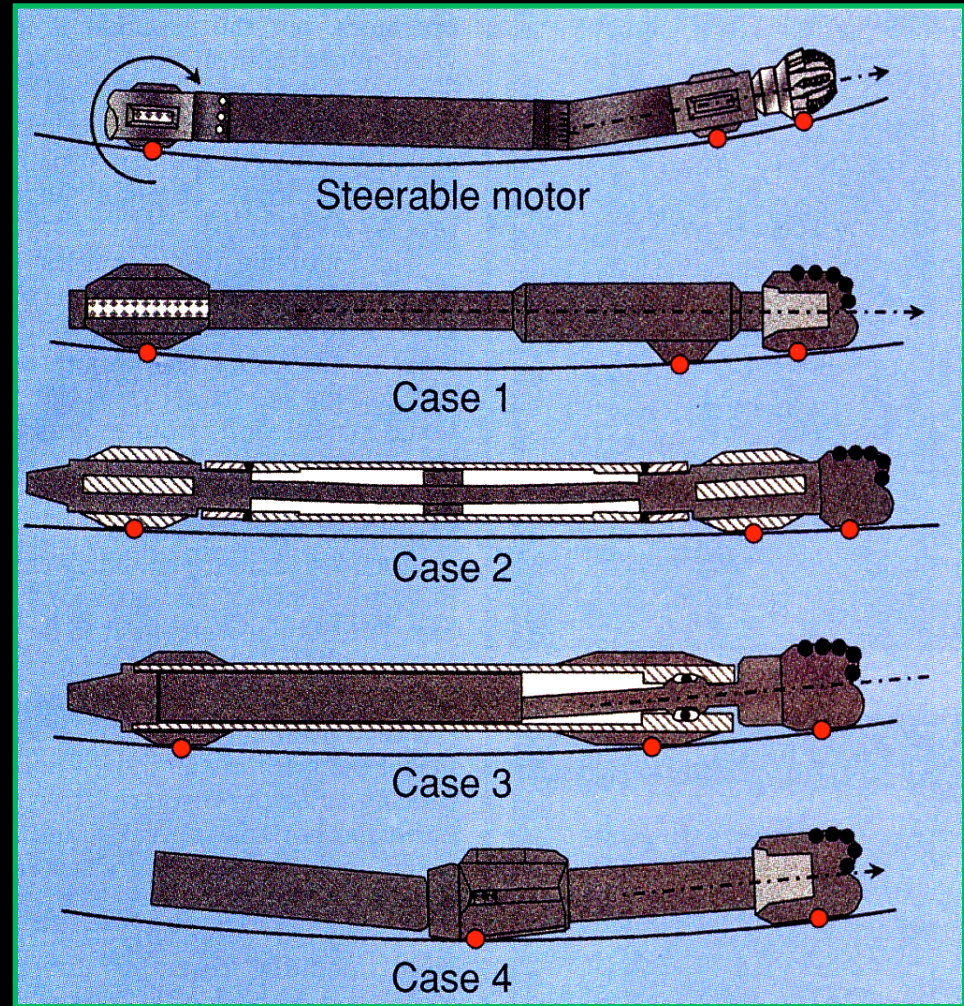
Guidance systems were required to make them work





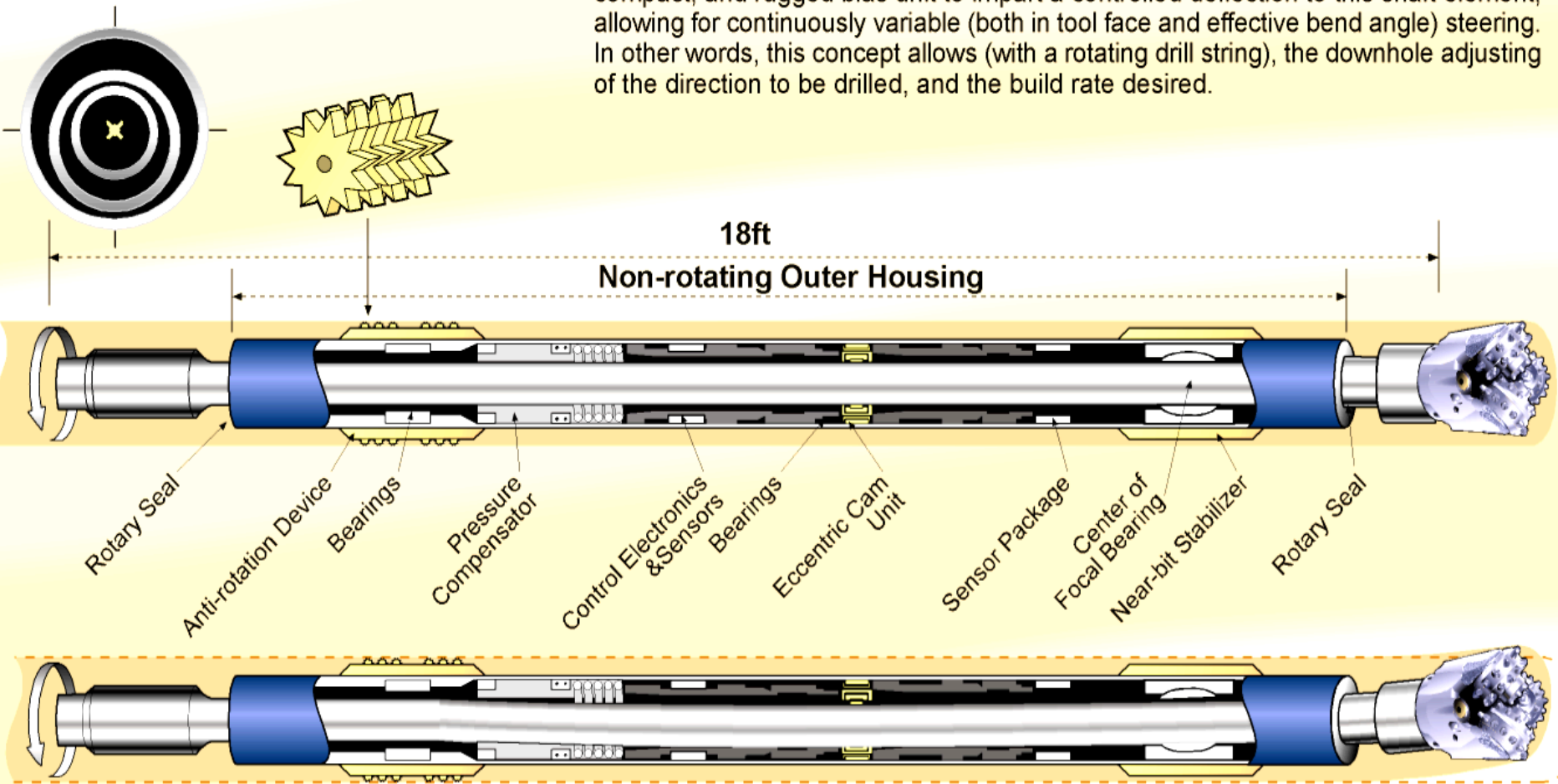
# Methods of Deflection

Rotary steerable systems being designed and used today





The Geo-Pilot design concept involves deflection of a shaft between the bit and the drill string. A non-rotating and high-side reference housing contains an elegant, compact, and rugged bias unit to impart a controlled deflection to this shaft element, allowing for continuously variable (both in tool face and effective bend angle) steering. In other words, this concept allows (with a rotating drill string), the downhole adjusting of the direction to be drilled, and the build rate desired.

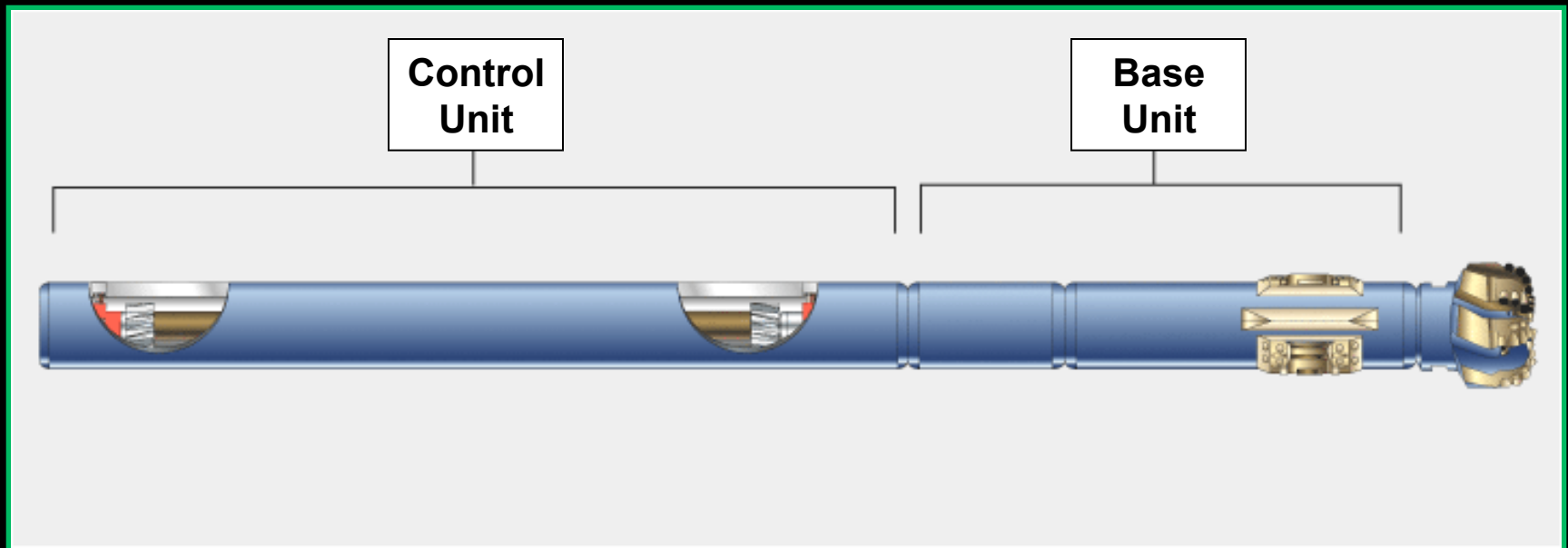


# Geo-Pilot



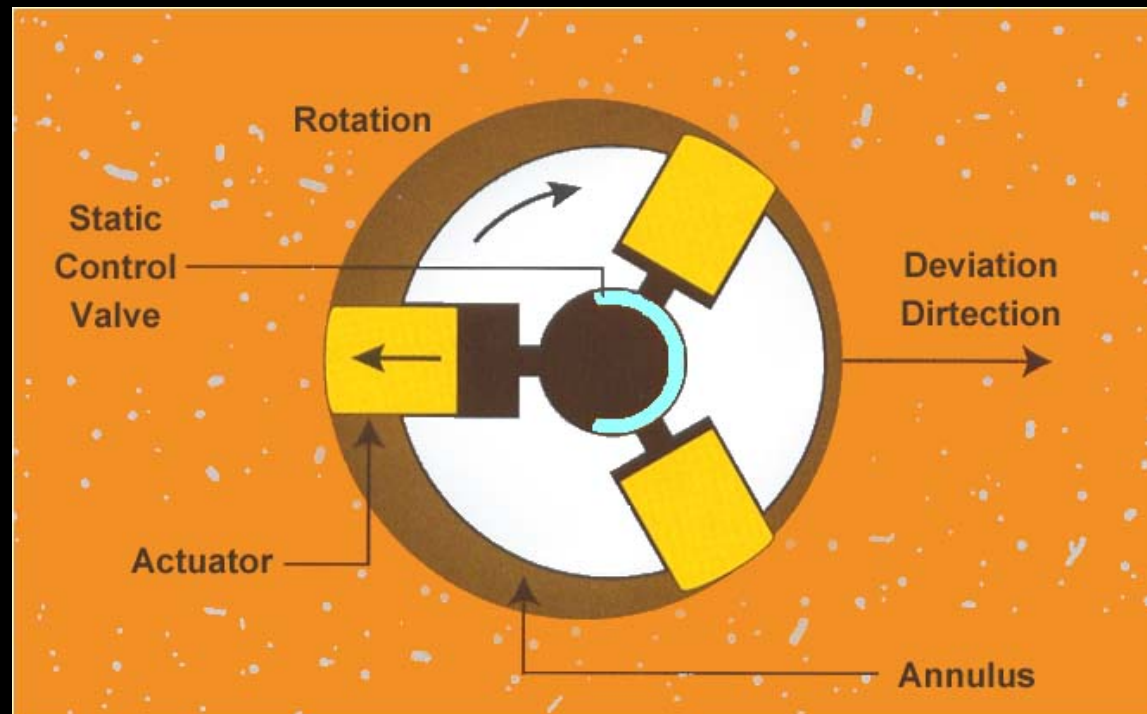
# Methods of Deflection

## Schlumberger Rotary Steerable Assembly



# Methods of Deflection

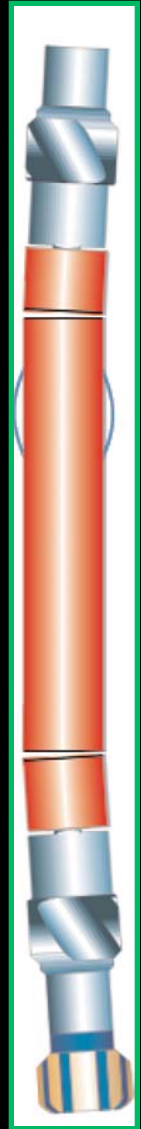
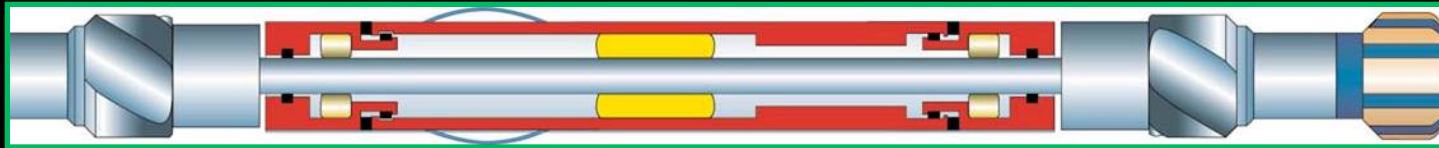
Schlumberger rotary steerable system has pistons near the bit that push against the side of the hole





# Methods of Deflection

Gyrodata Rotary Steerable Assembly



# Methods of Deflection

## Baker Autotrak







# Directional Drilling

## Conclusion

- Rapid development after MWDs in the 1970s
- Point and shoot = least expensive
- Geo-Steering = most expensive